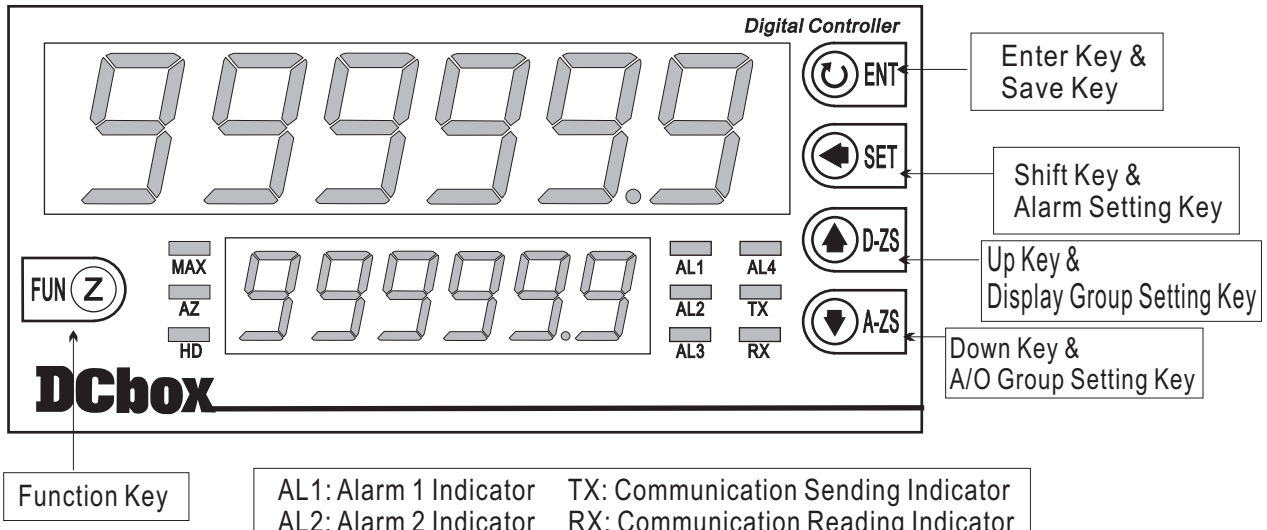
* Please understand key indicators & functions at the first operation.

1.1 FRONT PANEL

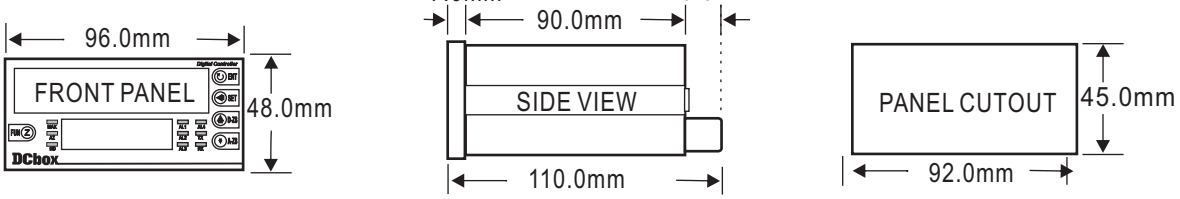


AL1: Alarm 1 Indicator
AL2: Alarm 2 Indicator
AL3: Alarm 3 Indicator
AL4: Alarm 4 Indicator
MAX BRIGHT: Max. Hold Indicator
MAX DARK: Alarm 1 Setpoint Value Display
MAX FLASH: Simulation Output Value Display
TX: Communication Sending Indicator
RX: Communication Reading Indicator
AZ: Display Value Reset Indicator
HD: Data Hold Indicator

1.2 KEY FUNCTIONS

Symbol	Key Name	Descriptions
Ⓩ	Function Key	1. In the measuring status, press this key can enable the setting function. (AZ or MrSt or HD)
ENT	Enter Key & Save Key	1. In the measuring status, press this key can enter to parameter groups. 2. In the parameter setting, press this key can save the value & go to the next parameter.
⇦	Shift Key & Alarm Setting Key	1. In the measuring status, press this key for 3 sec can enter to Alarm Setpoint Modification. 2. In the parameter page, press this key can enter to parameter setting. 3. In the parameter setting, press this key can move the cursor left.
⇧	Up Key & Display Group Setting Key	1. In the measuring status, press this key for 3 sec can enter to Display Group Setting. 2. In the parameter page, press this key can back to the last parameter page. 3. In the parameter setting, press this key can increase the digit.
⇩	Down Key & A/O Group Setting Key	1. In the measuring status, press this key for 3 sec can enter to A/O Group Setting. 2. In the parameter page, press this key can go to the next parameter page. 3. In the parameter setting, press this key can decrease the digit.
⇧ + ⇩	Compound Key	1. In any status, press this key can back to measuring status. 2. While the buzzer acts, press this key can mute the buzzer.

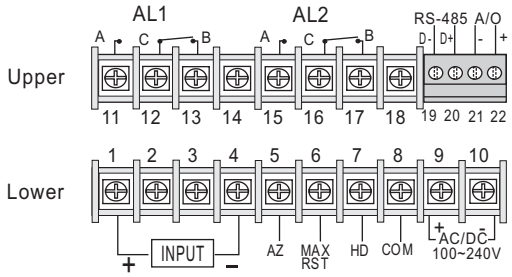
1.3 DIMENSIONS



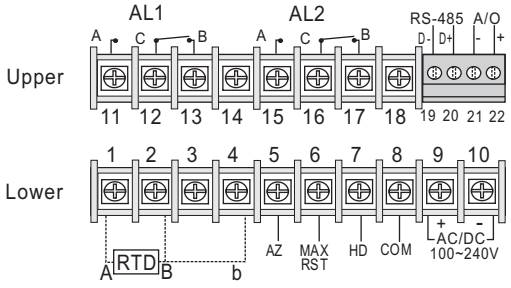
1.4 WIRING CONNECTION

2 Alarms Output:

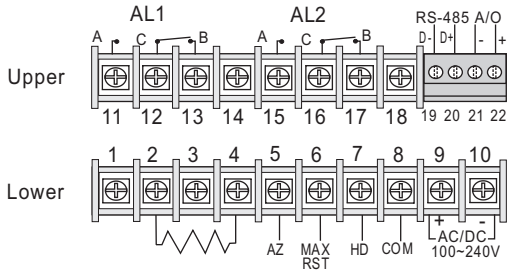
● Voltage, Current (AC, DC)



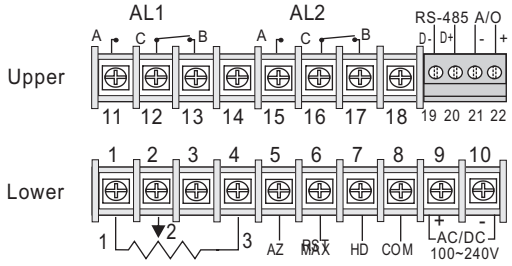
● Temperature (RTD)



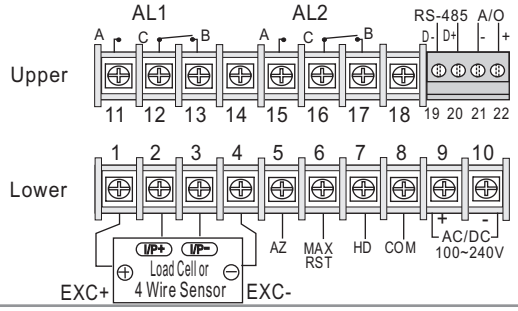
● 2 Wire Resistor



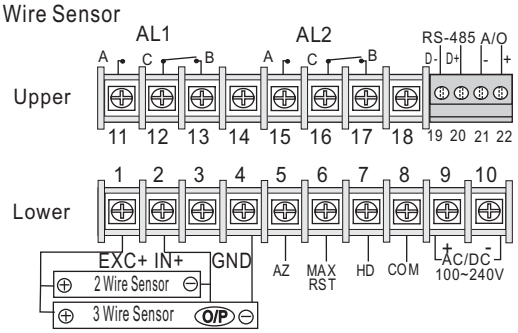
● 3 Wire Petentiometer



● 4 Wire Sensor or Load cell

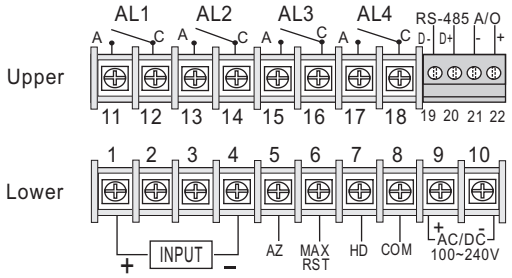


● 2,3 Wire Sensor

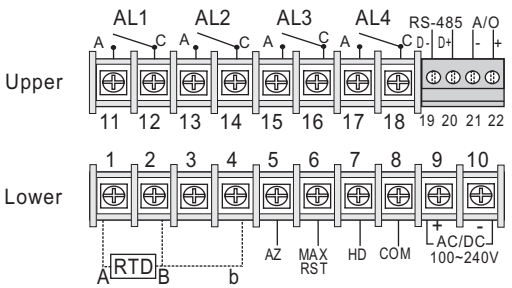


4 Alarms Output:

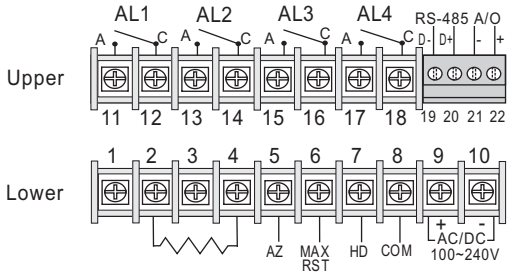
● Voltage, Current (AC, DC)



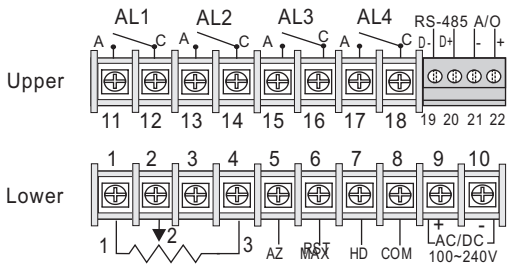
● Temperature (RTD)



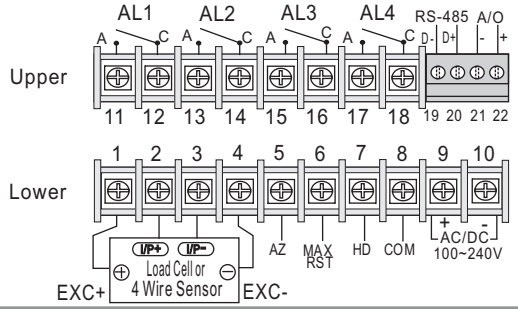
● 2 Wire Resistor



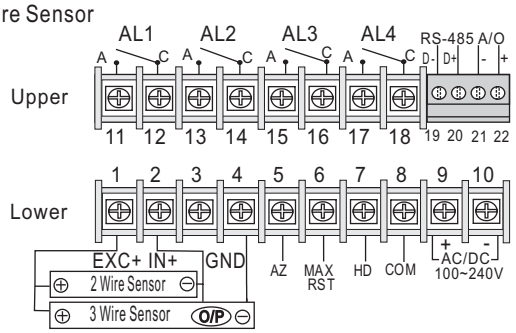
● 3 Wire Petentiometer



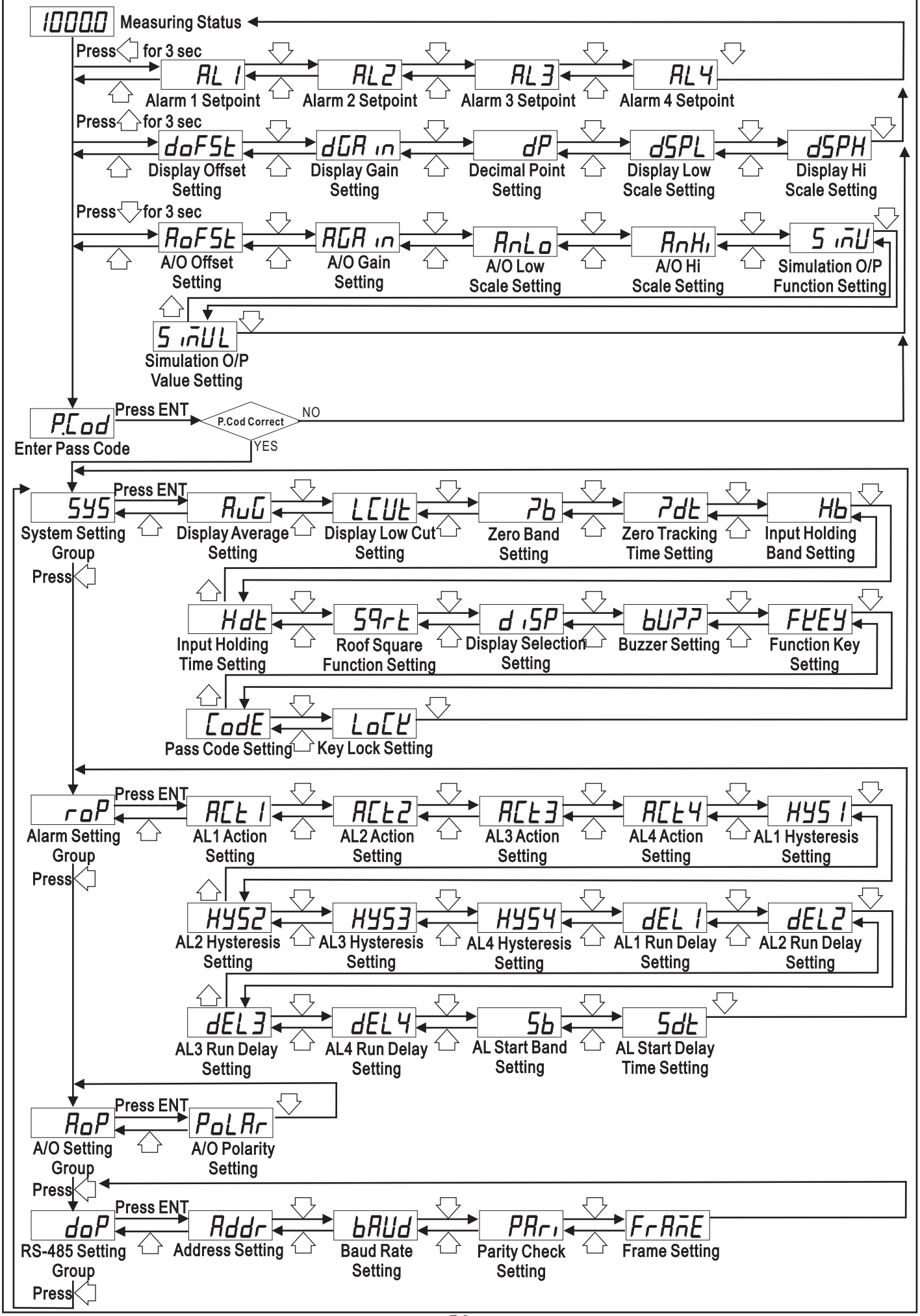
● 4 Wire Sensor or Load cell



● 2,3 Wire Sensor



2.1 OPERATING SEQUENCE



2.2 ALARM SETPOINT MODIFICATION

* In the measuring status, press ◁ for 3 sec can enter to Alarm Setpoint Modification.

Display	Default	Name	Descriptions
AL 1	00000	Alarm 1 Setpoint (AL1)	1. Press ◁ to enter the parameter setting, the digit will be flashed. 2. Press △ or ▽ can modify Alarm Setpoint. Range: -199999~999999 3. Press **ENT** to save the value and go to the next parameter.
AL2	00000	Alarm 2 Setpoint (AL2)	
AL3	00000	Alarm 3 Setpoint (AL3)	
AL4	00000	Alarm 4 Setpoint (AL4)	

2.3 DISPLAY SETTING

* In the measuring status, press △ for 3 sec can enter to Display Group Setting.

Display	Default	Name	Descriptions
doFSt	00000	Display Offset Setting (doFSt)	1. Press ◁ to enter the parameter setting, the digit will be flashed. 2. Press △ or ▽ can modify Display Offset. Range: 199999~999999 3. Press **ENT** to save the value and go to the next parameter.
dGAin	00000	Display Gain Setting (dGAin)	1. Press ◁ to enter the parameter setting, the digit will be flashed. 2. Press △ or ▽ can modify Display Gain. Range: 0.00001~9.99999 Display = dSPH * dGAin 3. Press **ENT** to save the value and go to the next parameter.
dP	00000	Decimal Point Setting (dp)	1. Press ◁ to enter the parameter setting, the digit will be flashed. 2. Press △ or ▽ can select Decimal Point. Range: 0, 1, 2, 3, 4, 5 (DP) 3. Press **ENT** to save the value and go to the next parameter.
dSPL	00000	Display Low Scale Setting (dSPL)	1. Press ◁ to enter the parameter setting, the digit will be flashed. 2. Press △ or ▽ can modify Display Low Scale. Range: -199999~999999 3. Press **ENT** to save the value and go to the next parameter. **P.S.: Press Z in this page can calibrate Zero Point of input signal.**
dSPH	99999	Display Hi Scale Setting (dSPH)	1. Press ◁ to enter the parameter setting, the digit will be flashed. 2. Press △ or ▽ can modify Display Hi Scale. Range: -199999~999999 3. Press **ENT** to save the value and back to Display Setting. **P.S.: Press Z in this page can calibrate Span Point of input signal.**

2.4 A/O SETTING

* In the measuring status, press ▽ for 3 sec can enter to A/O Group Setting.

Display	Default	Name	Descriptions
AoFSt	00000	A/O Offset Setting (AoFSt)	1. Press ◁ to enter the parameter setting, the digit will be flashed. 2. Press △ or ▽ can modify A/O Offset. Range: -9999~9999 3. Press **ENT** to save the value and go to the next parameter.
AGAin	00000	A/O Gain Setting (AGAin)	1. Press ◁ to enter the parameter setting, the digit will be flashed. 2. Press △ or ▽ can modify A/O Gain. Range: -9999~9999 3. Press **ENT** to save the value and go to the next parameter.

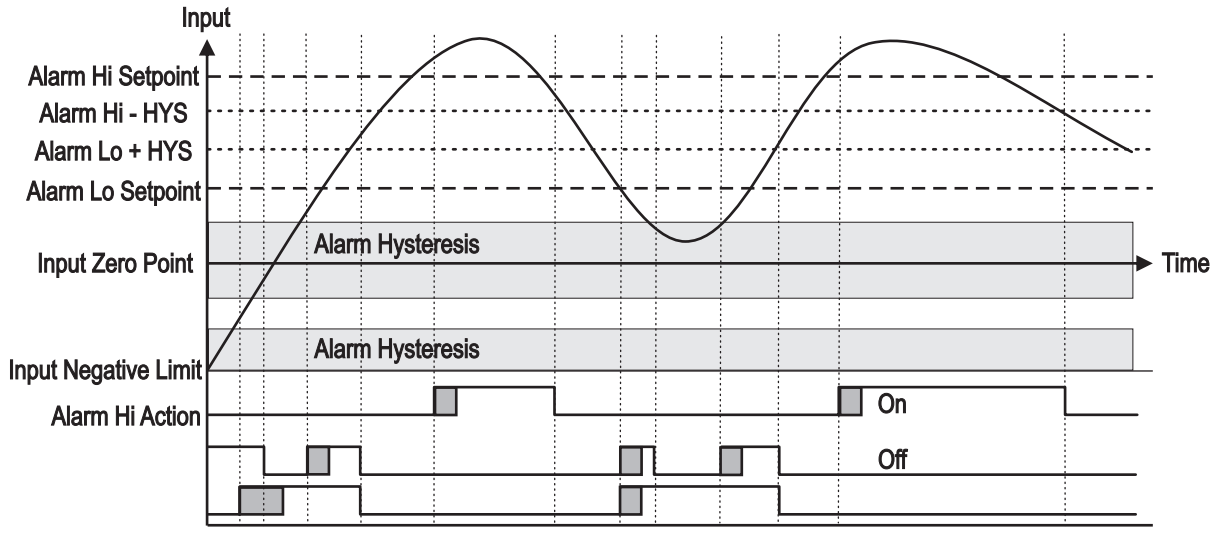
Display	Default	Name	Descriptions
AnLo	00000	A/O Low Scale Setting (AnLo)	1. Press ◁ to enter the parameter setting, the digit will be flashed. 2. Press △ or ▽ can modify A/O Low Scale. Range: -199999~999999 If this value is 0, while display is 0, output signal will be 4 mAdc. 3. Press **ENT** to save the value and go to the next parameter.
AnHi	99999	A/O Hi Scale Setting (AnHi)	1. Press ◁ to enter the parameter setting, the digit will be flashed. 2. Press △ or ▽ can modify A/O Hi Scale. Range: -199999~999999 If this value is 100, while display is 100, output signal will be 20 mAdc. 3. Press **ENT** to save the value and go to the next parameter.
SiMU	no	Simulation O/P Function Setting (SiMU)	1. Press ◁ to enter the parameter setting, the digit will be flashed. 2. Press △ or ▽ can select Simulation O/P Function. Range: no (do not open), YES (open) 3. Press **ENT** to save the value and go to the next parameter.
SiMUL	99999	Simulation O/P Value Setting (SiMUL)	1. Press ◁ to enter the parameter setting, the digit will be flashed. 2. Press △ or ▽ can modify Simulation O/P Value. Range: -199999~999999 3. Press **ENT** to save the value and back to A/O Setting.

2.5 ERROR CODE OF SELF-DIAGNOSIS

Display	Descriptions
ioFL	Input signal is over 120% of input range.
-ioFL	Input signal is under -10% of input range.
AdEr	Input signal is over 180% of input ragne or meter error.
doFL	Input signal is over display range (999999).
-doFL	Input signal is under display range (-199999).
E-oo	EEPROM reading / writing suffers the interference (about 1 million times).

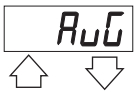
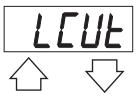
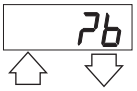
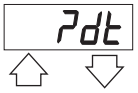
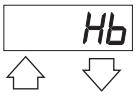
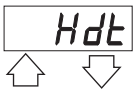
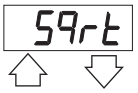
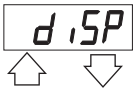
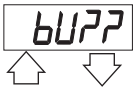
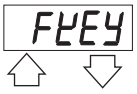
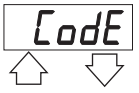
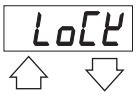
** Please check the wiring connection is correct first, if the problem still exist, please return the meter to the factory.

2.6 ALARM OUTPUT ACTION SEQUENCE



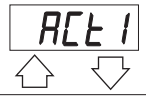
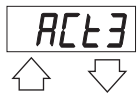
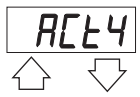
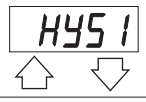
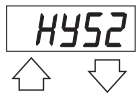
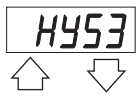
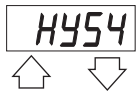
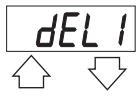
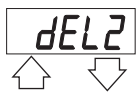
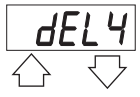
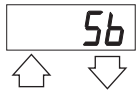
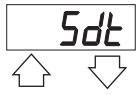
3.1 SYSTEM (SYS) SETTING GROUP PROCEDURE

* While Pass Code is correct, Press ◁ can select System Setting Group.

Display	Default	Name	Descriptions
	00005	Display Average Setting (AvG)	1. Press ◁ to enter the parameter setting, the digit will be flashed. 2. Press △ or ▽ can modify Display Average. Range: 1~99 If this value is large, display will be stable & smooth. 3. Press **ENT** to save the value and go to the next parameter.
	00000	Display Low Cut Setting (LCUt)	1. Press ◁ to enter the parameter setting, the digit will be flashed. 2. Press △ or ▽ can modify Display Low Cut. Range: 0~9999 If this value is 10, while display is under 10, display value will show 0. 3. Press **ENT** to save the value and go to the next parameter.
	00000	Zero Band Setting (Zb)	1. Press ◁ to enter the parameter setting, the digit will be flashed. 2. Press △ or ▽ can modify Zero Band. Range: 0~99 (If "dSPH" ≧65536, this value will be multiply by 100) If display reach this value, the display value will track 0. 3. Press **ENT** to save the value and go to the next parameter.
	00000	Zero Tracking Time Setting (Zdt)	1. Press ◁ to enter the parameter setting, the digit will be flashed. 2. Press △ or ▽ can modify Zero Tracking Time. Range: 0~99 (sec) If display reach Zero Band, the display value will track 0 after this setting (sec). P.S.: This function must use with "Zb" together. 3. Press **ENT** to save the value and go to the next parameter.
	00000	Input Holding Band Setting (Hb)	1. Press ◁ to enter the parameter setting, the digit will be flashed. 2. Press △ or ▽ can modify Input Holding Band. Range: 0~99 (If "dSPH" ≧65536, this value will be multiply by 100) If display reach this value, the display value will stabilize input signal. 3. Press **ENT** to save the value and go to the next parameter.
	00000	Input Holding Time Setting (Hdt)	1. Press ◁ to enter the parameter setting, the digit will be flashed. 2. Press △ or ▽ can modify Input Holding Time. Range: 0~99 (sec) If display reach Input Holding Band, the display value will stabilize input signal after this setting (sec). P.S.: This function must use with "Hb" together. 3. Press **ENT** to save the value and go to the next parameter.
	no	Roof Square Function Setting (Sqrt)	1. Press ◁ to enter the parameter setting, the digit will be flashed. 2. Press △ or ▽ can open Roof Square Function. Range: no (Do Not Open), YES (Open) 3. Press **ENT** to save the value and go to the next parameter.
	AL 1	Display Selection Setting (diSP)	1. Press ◁ to enter the parameter setting, the digit will be flashed. 2. Press △ or ▽ can select lower Display Selection. Range: AL1 (Alarm1 Setpoint), MAX (Max Hold), SiMUL (A/O Simulation value) 3. Press **ENT** to save the value and go to the next parameter.
	no	Buzzer Setting (bUZZ)	1. Press ◁ to enter the parameter setting, the digit will be flashed. 2. Press △ or ▽ can close Buzzer. Range: no (Do Not Close), YES (Close) 3. Press **ENT** to save the value and go to the next parameter.
	AZ	Function Key Setting (FKEY)	1. Press ◁ to enter the parameter setting, the digit will be flashed. 2. Press △ or ▽ can select Function Key. Range: AZ (Display Reset to Zero), MrSt (Max Hold Reset), HD (Data Hold) 3. Press **ENT** to save the value and go to the next parameter.
	00000	Pass Code Setting (P.Cod)	1. Press ◁ to enter the parameter setting, the digit will be flashed. 2. Press △ or ▽ can modify Pass Code. Range:0~19999 (Please do remember new Pass Code) 3. Press **ENT** to save the value and go to the next parameter.
	no	Key Lock Setting (LoCK)	1. Press ◁ to enter the parameter setting, the digit will be flashed. 2. Press △ or ▽ can close Key Lock. Range: no (Do Not Close), YES (Close) 3. Press **ENT** to save the value and back to System Setting Group.

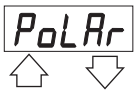
3.2 ALARM (roP) SETTING GROUP PROCEDURE

* While Pass Code is correct, Press ◁ can select Alarm Output Setting Group.

Display	Default	Name	Descriptions
	Hi	AL1 Action Setting (ACt1)	1. Press ◁ to enter the parameter setting, the digit will be flashed. 2. Press △ or ▽ can select Alarm Action. Range: Hi (≧ Alarm Setpoint On), Lo (< Alarm Setpoint On) 3. Press **ENT** to save the value and back to A/O Group Setting.
	Hi	AL2 Action Setting (ACt2)	
	Hi	AL3 Action Setting (ACt3)	1. Press ◁ to enter the parameter setting, the digit will be flashed. 2. Press △ or ▽ can select Alarm Action. Range: Hi (≧ Alarm Setpoint On), Lo (< Alarm Setpoint On) Go (< Hi Setpoint & > Lo Setpoint On) 3. Press **ENT** to save the value and go to the next parameter.
	Hi	AL4 Action Setting (ACt4)	1. Press ◁ to enter the parameter setting, the digit will be flashed. 2. Press △ or ▽ can select Alarm Action. Range: Hi (≧ Alarm Setpoint On), Lo (< Alarm Setpoint On) Error (Device error On) 3. Press **ENT** to save the value and go to the next parameter.
	00000	AL1 Hysteresis Setting (HYS1)	1. Press ◁ to enter the parameter setting, the digit will be flashed. 2. Press △ or ▽ can modify Alarm Hysteresis. Range: 0~9999 Alarm will be turned off while display value is higher or lower (depends on Alarm Action) Alarm Setpoint +/- Hysteresis. 3. Press **ENT** to save the value and go to the next parameter.
	00000	AL2 Hysteresis Setting (HSY2)	
	00000	AL3 Hysteresis Setting (HYS3)	
	00000	AL4 Hysteresis Setting (HYS4)	
	00000	AL1 Run Delay Setting (dEL1)	1. Press ◁ to enter the parameter setting, the digit will be flashed. 2. Press △ or ▽ can modify Alarm Run Delay. Range: 0~99 (sec) Alarm will be turned on after this setting (sec). 3. Press **ENT** to save the value and go to the next parameter.
	00000	AL2 Run Delay Setting (dEL2)	
	00000	AL3 Run Delay Setting (dEL3)	
	00000	AL4 Run Delay Setting (dEL4)	
	00000	AL Start Band Setting (Sb)	1. Press ◁ to enter the parameter setting, the digit will be flashed. 2. Press △ or ▽ can modify Alarm Start Band. Range: -99~99 If display value do not over this setting, alarm will not be turned on. 3. Press **ENT** to save the value and go to the next parameter.
	00000	AL Start Delay Time Setting (Sdt)	1. Press ◁ to enter the parameter setting, the digit will be flashed. 2. Press △ or ▽ can modify Alarm Start Delay Time. Range: 0~99 (sec) If display value reach Alarm Start Band, alarm will be turned on after this setting (sec). P.S.: This function must use with "Sb" together. 3. Press **ENT** to save the value and back to Alarm Setting Group.

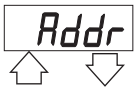
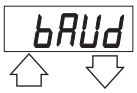
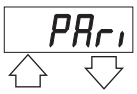
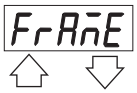
3.3 A/O (AoP) SETTING GROUP PROCEDURE

* While Pass Code is correct, Press ◁ can select A/O Setting Group.

Display	Default	Name	Descriptions
	no	A/O Polarity Setting (PoLAr)	1. Press ◁ to enter the parameter setting, the digit will be flashed. 2. Press △ or ▽ can select A/O Polarity. Range: no (Positive Pole O/P; 0~10 Vdc), YES (Positive & Negative Pole O/P; -10~+10 Vdc) 3. Press **ENT** to save the value and back to A/O Setting Group.

3.4 RS-485 (doP) SETTING GROUP PROCEDURE

* While Pass Code is correct, Press ◁ can select RS-485 Setting Group.

Display	Default	Name	Descriptions
	00000	Address Setting (Addr)	1. Press ◁ to enter the parameter setting, the digit will be flashed. 2. Press △ or ▽ can modify Address. Range: 0~255 3. Press **ENT** to save the value and go to the next parameter.
	38400	Baud Rate Setting (bAUd)	1. Press ◁ to enter the parameter setting, the digit will be flashed. 2. Press △ or ▽ can select Baud Rate. Range: 38400, 19200, 9600, 4800 (bps) 3. Press **ENT** to save the value and go to the next parameter.
	n.8.2.	Parity Check Setting (PAri)	1. Press ◁ to enter the parameter setting, the digit will be flashed. 2. Press △ or ▽ can select Parity Check. Range: n.8.2., n.8.1., EvEn, odd 3. Press **ENT** to save the value and go to the next parameter.
	no	Frame Setting (FrAME)	1. Press ◁ to enter the parameter setting, the digit will be flashed. 2. Press △ or ▽ can select Frame. Range: no (Hi to Lo), YES (Lo to Hi) 3. Press **ENT** to save the value and back to RS-485 Setting Group.

4.1 MODBUS RTU MODE PROTOCOL ADDRESS TABLE

* Data form: 16 / 32 bit, +/-8000~7FFF(-32768~32767), 800000007FFFFFFF(-2147483648~2147483647)

Modbus	Hex	Name	Act	Descriptions
40001	0000	ID	R	Model number identification; GA6 is 23H
40002	0001	STATUS	R	Current alarm output & external control input status, range: 0000~00F0 (0~240) (Bit 7: AL4, Bit 6: AL3, Bit 5: AL2, Bit 4: AL1, Bit 3: Buzz, Bit 2: HD, Bit 1: MAX, Bit 0: AZ) 0:Off, 1:On
40003	0002	INDEX	R/W	Index, range: 0000~0037 (0~55) [Please refer section 4.2 for detail.]
40004	0003			
40005	0004	FKEY	R/W	Function key setting, range: 0000~0002 (0~2); 0:AZ, 1:MrSt, 2:Hd
40006	0005	SIMU	R/W	Simulation function O/P setting, range: 0000~0001 (0~1); 0:No, 1:YES
40007	0006	SQRT	R/W	Roof square function setting, range: 0000~0001 (0~1); 0:No, 1:YES
40008	0007	POLAR	R/W	Polar setting, range: 0000~0001 (0~1); 0:No, 1:YES
40009	0008	DISP	R/W	Display selection setting, range: 0000~0001 (0~2); 0:AL1, 1:MAX, 2:SiMUL
40010	0009	FRAME	R/W	Frame setting, range: 0000~0001 (0~1); 0:No, 1:YES
40011	000A	LOCK	R/W	Key lock setting, range: 0000~0001 (0~1); 0:No, 1:YES
40012	000B	ACT1	R/W	Alarm 1 action setting, range: 0000~0001 (0~1); 0:Hi, 1:Lo
40013	000C	ACT2	R/W	Alarm 2 action setting, range: 0000~0001 (0~1); 0:Hi, 1:Lo
40014	000D	ACT3	R/W	Alarm 3 action setting, range: 0000~0001 (0~2); 0:Hi, 1:Lo, 2:Go
40015	000E	ACT4	R/W	Alarm 4 action setting, range: 0000~0001 (0~2); 0:Hi, 1:Lo, 2:Error
40016	000F	BUZZ	R/W	Buzzer setting, range: 0000~0001 (0~1); 0:No, 1:YES
40017	0010	DP	R/W	Decimal point setting, range: 0000~0005 (0~5); $0:10^{0}$, $1:10^{-1}$, $2:10^{-2}$, $3:10^{-3}$, $4:10^{-4}$, $5:10^{-5}$
40018	0011	BAUD	R/W	Baud rate setting, range: 0000~0003 (0~3); 0:38400, 1:19200, 2:9600, 3:4800
40019	0012	PARI	R/W	Parity check setting, range: 0000~0003 (0~3); 0:n.8.2., 1:n.8.1., 2:EvEn, 3:odd
40020	0013	AVG	R/W	Display average setting, range: 0001~0063 (1~99)
40021	0014	ADDR	R/W	Address setting, range: 0000~00FF (0~255)
40022	0015	DEL1	R/W	Alarm 1 run delay setting, range: 0000~0063 (0~99)
40023	0016	DEL2	R/W	Alarm 2 run delay setting, range: 0000~0063 (0~99)
40024	0017	DEL3	R/W	Alarm 3 run delay setting, range: 0000~0063 (0~99)
40025	0018	DEL4	R/W	Alarm 4 run delay setting, range: 0000~0063 (0~99)
40026	0019	SB	R/W	Alarm start band setting, range: FF9D~0063 (-99~99)
40027	001A	SDT	R/W	Alarm start delay time setting, range: 0000~0063 (0~99)
40028	001B	ZB	R/W	Zero band setting, range: 0000~0063 (0~99)
40029	001C	ZDT	R/W	Zero tracking time setting, range: 0000~0063 (0~99)
40030	001D	HB	R/W	Input holding band setting, range: 0000~0063 (0~99)
40031	001E	HDT	R/W	Input holding time setting, range: 0000~0063 (0~99)
40032	001F	LCUT	R/W	Display low cut setting, range: 0000~270F (0~9999)
40033	0020	HYS1	R/W	Alarm 1 hysteresis setting, range: 0000~270F (0~9999)
40034	0021	HYS2	R/W	Alarm 2 hysteresis setting, range: 0000~270F (0~9999)
40035	0022	HYS3	R/W	Alarm 3 hysteresis setting, range: 0000~270F (0~9999)
40036	0023	HYS4	R/W	Alarm 4 hysteresis setting, range: 0000~270F (0~9999)
40037	0024	CODE	R/W	Pass code setting, range: 0000~4E1F (0~19999)
40038	0025	AOFST	R/W	A/O offset setting, range: D8F1~270F (-9999~9999)
40039	0026	AGAIN	R/W	A/O gain setting, range: D8F1~270F (-9999~9999)
40040	0027	AZERO	R/W	A/O zero adjustment, range: D8F1~270F (-9999~9999)
40041	0028	ASPAN	R/W	A/O span adjustment, range: D8F1~270F (-9999~9999)
40042	0029	ANLO	R/W	A/O low scale setting, range: FFFCF2C1~000F423F (-199999~999999) Hi Bit
40043	002A		R/W	A/O low scale setting, range: FFFCF2C1~000F423F (-199999~999999) Lo Bit
40044	002B	ANHI	R/W	A/O hi scale setting, range: FFFCF2C1~000F423F (-199999~999999) Hi Bit
40045	002C		R/W	A/O hi scale setting, range: FFFCF2C1~000F423F (-199999~999999) Lo Bit
40046	002D	DSPL	R/W	Display low scale setting, range: FFFCF2C1~000F423F (-199999~999999) Hi Bit
40047	002E		R/W	Display low scale setting, range: FFFCF2C1~000F423F (-199999~999999) Lo Bit
40048	002F	DSPH	R/W	Display hi scale setting, range: FFFCF2C1~000F423F (-199999~999999) Hi Bit
40049	0030		R/W	Display hi scale setting, range: FFFCF2C1~000F423F (-199999~999999) Lo Bit

Modbus	Hex	Name	Act	Descriptions
40050	0031	DOFST	R/W	Display Offset setting, range: FFFCF2C1~000F423F (-199999~999999) Hi Bit
40051	0032		R/W	Display Offset setting, range: FFFCF2C1~000F423F (-199999~999999) Lo Bit
40052	0033	DGAIN	R/W	Display gain setting, range: 00000001~000F423F (1~999999) Hi Bit
40053	0034		R/W	Display gain setting, range: 00000001~000F423F (1~999999) Lo Bit
40054	0035	SIMUL	R/W	Simulation O/P setting, range: FFFCF2C1~000F423F (-199999~999999) Hi Bit
40055	0036		R/W	Simulation O/P setting, range: FFFCF2C1~000F423F (-199999~999999) Lo Bit
40056	0037	AL1	R/W	Alarm 1 setpoint setting, range: FFFCF2C1~000F423F (-199999~999999) Hi Bit
40057	0038		R/W	Alarm 1 setpoint setting, range: FFFCF2C1~000F423F (-199999~999999) Lo Bit
40058	0039	AL2	R/W	Alarm 2 setpoint setting, range: FFFCF2C1~000F423F (-199999~999999) Hi Bit
40059	003A		R/W	Alarm 2 setpoint setting, range: FFFCF2C1~000F423F (-199999~999999) Lo Bit
40060	003B	AL3	R/W	Alarm 3 setpoint setting, range: FFFCF2C1~000F423F (-199999~999999) Hi Bit
40061	003C		R/W	Alarm 3 setpoint setting, range: FFFCF2C1~000F423F (-199999~999999) Lo Bit
40062	003D	AL4	R/W	Alarm 4 setpoint setting, range: FFFCF2C1~000F423F (-199999~999999) Hi Bit
40063	003E		R/W	Alarm 4 setpoint setting, range: FFFCF2C1~000F423F (-199999~999999) Lo Bit
40064	003F	MAX	R/W	Max hold, range: FFFCF2C1~000F423F (-199999~999999) Hi Bit
40065	0040		R/W	Max hold, range: FFFCF2C1~000F423F (-199999~999999) Lo Bit
40066	0041	HD	R/W	Data hold, range: FFFCF2C1~000F423F (-199999~999999) Hi Bit
40067	0042		R/W	Data hold, range: FFFCF2C1~000F423F (-199999~999999) Lo Bit
40068	0043	AZ	R/W	Display Zeroed, range: FFFCF2C1~000F423F (-199999~999999) Hi Bit
40069	0044		R/W	Display Zeroed, range: FFFCF2C1~000F423F (-199999~999999) Lo Bit
40070	0045	RATE	R	Current display value, range: FFFCF2C1~000F423F (-199999~999999) Hi Bit
40071	0046		R	Current display value, range: FFFCF2C1~000F423F (-199999~999999) Lo Bit

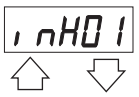
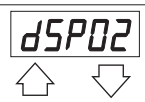
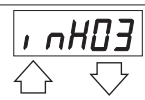
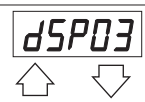
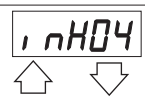
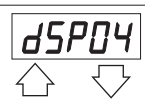
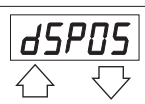
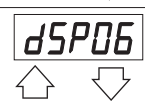
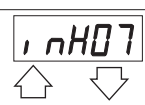
4.2 INDEX CODE SUPPLEMENT

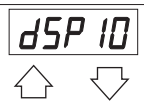
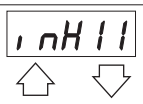
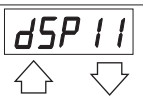
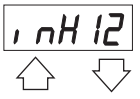
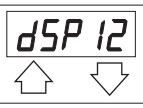
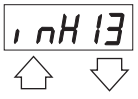
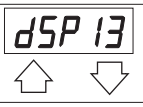
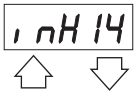
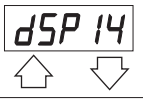
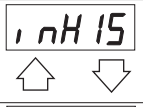
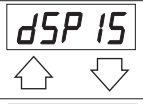
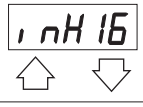
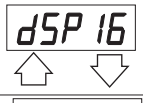
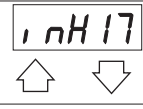
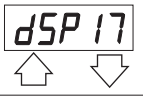
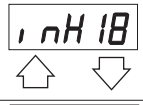
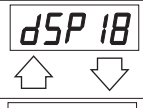
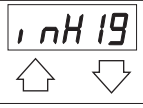
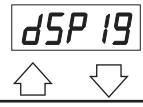
* The following codes are for hexadecimal.

Page / Name	Page / Name	Page / Name	Page / Name	Page / Name
00: SYS	01: roP	02: AoP	03: doP	04: P.Cod
05: E-00	06:	07: FKEY	08: SiMU	09: Sqrt
0A: PoLAr	0B: diSP	0C: FrAME	0D: LoCK	0E: ACt1
0F: ACt2	10: ACt3	11: ACt4	12: bUZZ	13: dP
14: bAUd	15: PAri	16: AvG	17: Addr	18: dEL1
19: dEL2	1A: dEL3	1B: dEL4	1C: Sb	1D: Sdt
1E: Zb	1F: Zdt	20: Hb	21: Hdt	22: LCUt
23: HYS1	24: HYS2	25: HYS3	26: HYS4	27: CodE
28: AoFSt	29: AGAin	2A: AZEro	2B: ASPAn	2C: AnLo
2D: AnHi	2E: dSPL	2F: dSPH	30: doFSt	31: dGAin
32: SiMUL	33: AL1	34: AL2	35: AL3	36: AL4
37: Current Display				

折補功能(LINEA)設定群組流程及顯示

**** 若折補功能有開啟,在正常顯示畫面下同時按△及▽3秒進入折補功能設定畫面**

顯示畫面	預設值	畫面名稱	修改參數及流程說明
	00.000	第1點折補，校正信號的百分比(INH01)	按◁ 進入參數修改模式，改數值會閃爍. 按△或▽修改校正值的百分比值. 按ENT儲存並進入下一頁
	00000	折補點對應的顯示值(DSP01)	按◁ 進入參數修改模式，改數值會閃爍. 按△或▽修改折補值所對應的顯示值. 按ENT儲存並進入下一頁
	00.000	第2點折補，校正信號的百分比(INH02)	按◁ 進入參數修改模式，改數值會閃爍. 按△或▽修改校正值的百分比值. 按ENT儲存並進入下一頁
	00000	折補點對應的顯示值(DSP02)	按◁ 進入參數修改模式，改數值會閃爍. 按△或▽修改折補值所對應的顯示值. 按ENT儲存並進入下一頁
	00.000	第3點折補，校正信號的百分比(INH03)	按◁ 進入參數修改模式，改數值會閃爍. 按△或▽修改校正值的百分比值. 按ENT儲存並進入下一頁
	00000	折補點對應的顯示值(DSP03)	按◁ 進入參數修改模式，改數值會閃爍. 按△或▽修改折補值所對應的顯示值. 按ENT儲存並進入下一頁
	00.000	第4點折補，校正信號的百分比(INH04)	按◁ 進入參數修改模式，改數值會閃爍. 按△或▽修改校正值的百分比值. 按ENT儲存並進入下一頁
	00000	折補點對應的顯示值(DSP04)	按◁ 進入參數修改模式，改數值會閃爍. 按△或▽修改折補值所對應的顯示值. 按ENT儲存並進入下一頁
	00.000	第5點折補，校正信號的百分比(INH05)	按◁ 進入參數修改模式，改數值會閃爍. 按△或▽修改校正值的百分比值. 按ENT儲存並進入下一頁
	00000	折補點對應的顯示值(DSP05)	按◁ 進入參數修改模式，改數值會閃爍. 按△或▽修改折補值所對應的顯示值. 按ENT儲存並進入下一頁
	00.000	第6點折補，校正信號的百分比(INH06)	按◁ 進入參數修改模式，改數值會閃爍. 按△或▽修改校正值的百分比值. 按ENT儲存並進入下一頁
	00000	折補點對應的顯示值(DSP06)	按◁ 進入參數修改模式，改數值會閃爍. 按△或▽修改折補值所對應的顯示值. 按ENT儲存並進入下一頁
	00.000	第7點折補，校正信號的百分比(INH07)	按◁ 進入參數修改模式，改數值會閃爍. 按△或▽修改校正值的百分比值. 按ENT儲存並進入下一頁
	00000	折補點對應的顯示值(DSP07)	按◁ 進入參數修改模式，改數值會閃爍. 按△或▽修改折補值所對應的顯示值. 按ENT儲存並進入下一頁
	00.000	第8點折補，校正信號的百分比(INH08)	按◁ 進入參數修改模式，改數值會閃爍. 按△或▽修改校正值的百分比值. 按ENT儲存並進入下一頁
	00000	折補點對應的顯示值(DSP08)	按◁ 進入參數修改模式，改數值會閃爍. 按△或▽修改折補值所對應的顯示值. 按ENT儲存並進入下一頁
	00.000	第9點折補，校正信號的百分比(INH09)	按◁ 進入參數修改模式，改數值會閃爍. 按△或▽修改校正值的百分比值. 按ENT儲存並進入下一頁
	00000	折補點對應的顯示值(DSP09)	按◁ 進入參數修改模式，改數值會閃爍. 按△或▽修改折補值所對應的顯示值. 按ENT儲存並進入下一頁
	00.000	第10點折補，校正信號的百分比(INH10)	按◁ 進入參數修改模式，改數值會閃爍. 按△或▽修改校正值的百分比值. 按ENT儲存並進入下一頁

顯示畫面	預設值	畫面名稱	修改參數及流程說明
	00000	折補點對應的顯示值(DSP10)	按◁ 進入參數修改模式，改數值會閃爍. 按△或▽修改折補值所對應的顯示值. 按ENT儲存並進入下一頁
	00.000	第11點折補，校正信號的百分比(INH11)	按◁ 進入參數修改模式，改數值會閃爍. 按△或▽修改校正值的百分比值. 按ENT儲存並進入下一頁
	00000	折補點對應的顯示值(DSP11)	按◁ 進入參數修改模式，改數值會閃爍. 按△或▽修改折補值所對應的顯示值. 按ENT儲存並進入下一頁
	00.000	第12點折補，校正信號的百分比(INH12)	按◁ 進入參數修改模式，改數值會閃爍. 按△或▽修改校正值的百分比值. 按ENT儲存並進入下一頁
	00000	折補點對應的顯示值(DSP12)	按◁ 進入參數修改模式，改數值會閃爍. 按△或▽修改折補值所對應的顯示值. 按ENT儲存並進入下一頁
	00.000	第13點折補，校正信號的百分比(INH13)	按◁ 進入參數修改模式，改數值會閃爍. 按△或▽修改校正值的百分比值. 按ENT儲存並進入下一頁
	00000	折補點對應的顯示值(DSP13)	按◁ 進入參數修改模式，改數值會閃爍. 按△或▽修改折補值所對應的顯示值. 按ENT儲存並進入下一頁
	00.000	第14點折補，校正信號的百分比(INH14)	按◁ 進入參數修改模式，改數值會閃爍. 按△或▽修改校正值的百分比值. 按ENT儲存並進入下一頁
	00000	折補點對應的顯示值(DSP14)	按◁ 進入參數修改模式，改數值會閃爍. 按△或▽修改折補值所對應的顯示值. 按ENT儲存並進入下一頁
	00.000	第15點折補，校正信號的百分比(INH15)	按◁ 進入參數修改模式，改數值會閃爍. 按△或▽修改校正值的百分比值. 按ENT儲存並進入下一頁
	00000	折補點對應的顯示值(DSP15)	按◁ 進入參數修改模式，改數值會閃爍. 按△或▽修改折補值所對應的顯示值. 按ENT儲存並進入下一頁
	00.000	第16點折補，校正信號的百分比(INH16)	按◁ 進入參數修改模式，改數值會閃爍. 按△或▽修改校正值的百分比值. 按ENT儲存並進入下一頁
	00000	折補點對應的顯示值(DSP16)	按◁ 進入參數修改模式，改數值會閃爍. 按△或▽修改折補值所對應的顯示值. 按ENT儲存並進入下一頁
	00.000	第17點折補，校正信號的百分比(INH17)	按◁ 進入參數修改模式，改數值會閃爍. 按△或▽修改校正值的百分比值. 按ENT儲存並進入下一頁
	00000	折補點對應的顯示值(DSP17)	按◁ 進入參數修改模式，改數值會閃爍. 按△或▽修改折補值所對應的顯示值. 按ENT儲存並進入下一頁
	00.000	第18點折補，校正信號的百分比(INH18)	按◁ 進入參數修改模式，改數值會閃爍. 按△或▽修改校正值的百分比值. 按ENT儲存並進入下一頁
	00000	折補點對應的顯示值(DSP18)	按◁ 進入參數修改模式，改數值會閃爍. 按△或▽修改折補值所對應的顯示值. 按ENT儲存並進入下一頁
	00.000	第19點折補，校正信號的百分比(INH19)	按◁ 進入參數修改模式，改數值會閃爍. 按△或▽修改校正值的百分比值. 按ENT儲存並進入下一頁
	00000	折補點對應的顯示值(DSP19)	按◁ 進入參數修改模式，改數值會閃爍. 按△或▽修改折補值所對應的顯示值. 按ENT儲存並進入下一頁