

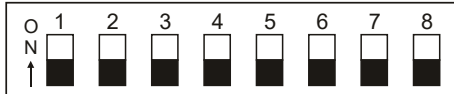
DIP SWITCH

Power: DC 24V ±10%

1~6 Pin setting address: 01~64

Dip Switch:

7 Pin setting frame: OFF→N.8.1



ON→N.8.2

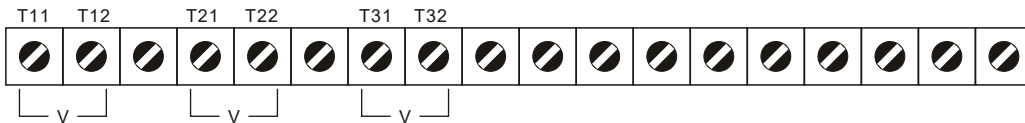
8 Pin setting baud rate: OFF→9600

ON→19200

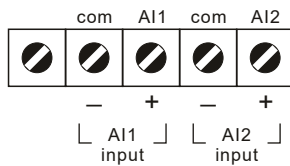
A/D: 12 bit

WIRING CONNECTION

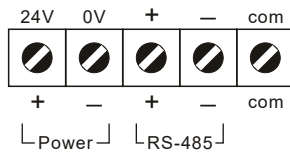
● CN1:



● CN2:



● CN3:



MODBUS RTU MODE PROTOCOL ADDRESS TABLE

Modbus Protocol Register Address :

Address	Code	Word	Function	Range
0000H	03H	1	Channel 1 Data Number	0000H ~ 0FFFH
0001H	03H	1	Channel 2 Data Number	0000H ~ 0FFFH
0002H	03H	1	Channel 3 Data Number	0000H ~ 0FFFH
0003H	03H	1	Channel 4 Data Number	0000H ~ 0FFFH
0004H	03H	1	Channel 5 Data Number	0000H ~ 0FFFH
0005H	03H	1	Channel 6 Data Number	0000H ~ 0FFFH
0006H	03H	1	Channel 7 Data Number	0000H ~ 0FFFH
0007H	03H	1	Channel 8 Data Number	0000H ~ 0FFFH

1~6 channel : AC 0~5A

7~8 channel : DC 4~20mA