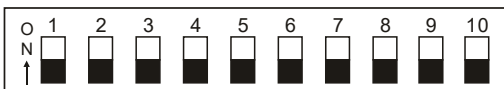


DIP SWITCH



| SW | Description |
|----|---|
| 1 | Address bit 0 |
| 2 | Address bit 1 |
| 3 | Address bit 2 |
| 4 | Address bit 3 |
| 5 | Address bit 4 |
| 6 | Address bit 5 |
| 7 | 7, 8 OFF = 9600 7 ON, 8 OFF = 19200 |
| 8 | 7 OFF, 8 ON = 38400 7 ON, 8 ON = 57600 |
| 9 | 9, 10 OFF = N.8.1 9 ON, 10 OFF = N.8.2 |
| 10 | 9 OFF, 10 ON = E.8.1 9 ON, 10 ON = O.8.1 |

MODBUS RTU MODE PROTOCOL ADDRESS TABLE

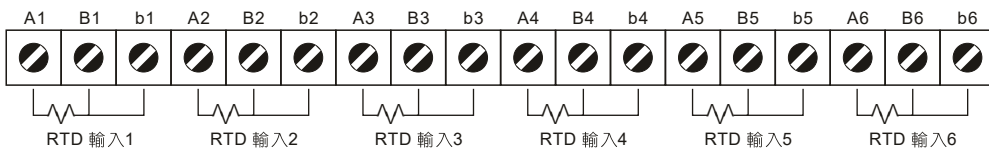
| Address | Code | Word | Function | Range |
|---------|------|------|-----------------------|---------------|
| 0000H | 03H | 1 | Channel 1 Data Number | 0000H ~ 0FFFH |
| 0001H | 03H | 1 | Channel 2 Data Number | 0000H ~ 0FFFH |
| 0002H | 03H | 1 | Channel 3 Data Number | 0000H ~ 0FFFH |
| 0003H | 03H | 1 | Channel 4 Data Number | 0000H ~ 0FFFH |
| 0004H | 03H | 1 | Channel 5 Data Number | 0000H ~ 0FFFH |
| 0005H | 03H | 1 | Channel 6 Data Number | 0000H ~ 0FFFH |
| 0006H | 03H | 1 | Channel 7 Data Number | 0000H ~ 0FFFH |
| 0007H | 03H | 1 | Channel 8 Data Number | 0000H ~ 0FFFH |

1~6 channel : PT-100Ω input (PTI)

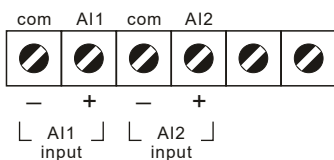
7~8 channel : Analog input (AI)

WIRING CONNECTION

●CN1:



●CN2:



●CN3:

