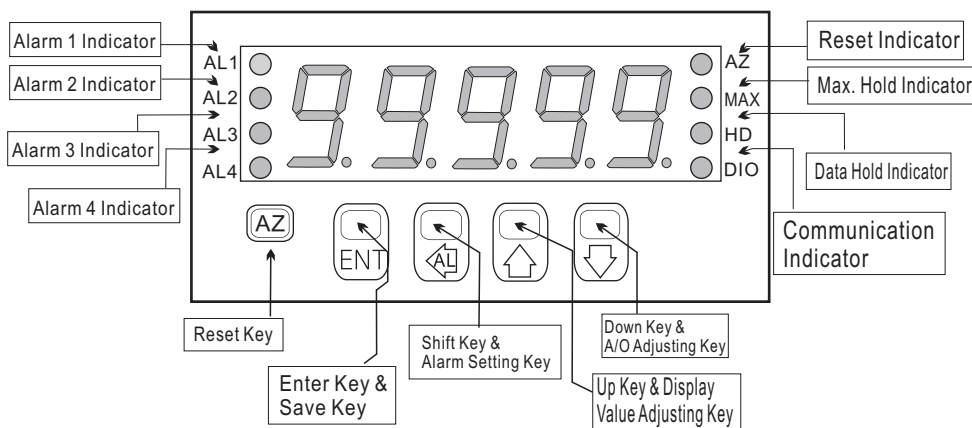


* Please understand key indicators & functions at the first operation.

FRONT PANEL & KEY FUNCTIONS



Key Name	Symbol	Descriptions
Reset Key	Z	1. Press this key to enable the reset function & reset indicator (Z) is light; press this key again to disable the reset function & reset indicator (Z) is dark.
Enter Key & Save Key	ENT	1. In the measuring status, press this key can enter to parameter pages. 2. In the parameter setting, press this key can save the value & go to next parameter.
Shift Key & Alarm Setting Key	AL	1. In the measuring status, press this key for 3 sec can enter to alarm setting page (The selecting digit will be flashed) 2. In the parameter setting, press this key can move the cursor left.
Up Key & Display Value Adjusting Key	↑	1. In the measuring status, press this key for 3 sec can enter to display value adjustment of "ZERO" & "SPAN" 2. In the parameter setting, press this key can increase the digits.
Down Key & A/O Adjusting Key	↓	1. In the measuring status, press this key for 3 sec can enter to analog output adjustment. 2. In the parameter setting, press this key can decrease the digits.

- **1. The following block charts are parameters codes, parameter codes & parameters will alternate flashing if the parameters can be modified.
2. To modify the parameters, please press ←↑↓, and press ENT to save the parameter after the modification.
3. Please don't forget the new pass code after modification.
4. In any pages, press ↑&↓, or don't press any keys for 2 minutes that will back to measuring status.

GENERAL MODE OPERATING PROCEDURES

Block Charts	Display	Descriptions	Default
Alarm Setpoint			
Power ON	10000	Measuring Status	Present value for measurement
Press ← for 3 sec	AL 1	Alarm 1 Setpoint (AL1)	Press ←↑↓ to modify alarm 1 setpoint.
Press ENT	AL 2	Alarm 2 Setpoint (AL2)	Press ←↑↓ to modify alarm 2 setpoint.
Press ENT	AL 3	Alarm 3 Setpoint (AL3)	Press ←↑↓ to modify alarm 3 setpoint.
Press ENT	AL 4	Alarm 4 Setpoint (AL4)	Press ←↑↓ to modify alarm 4 setpoint.
Display: "ZERO" & "SPAN" Adjustment			
Power ON	10000	Measuring Status	Present value for measurement.
Press ↑ for 3 sec	dPERo	Display Zero Adjustment (dZerO)	Press ← to select adjusting speed rate, press ↑ ↓ to modify the zero value. PS: To use this function to adjust the real zero value.
Press ENT	dSPAN	Display Span Adjustment (dSPAN)	Press ← to select adjusting speed rate, press ↑ ↓ to modify the span value. PS: To use this function to adjust the real span value.
Analog Output: "ZERO" & "SPAN" Adjustment			
Power ON	10000	Measuring Status	The following steps are only available for analog output.
Press ↓ for 3 sec	APEro	A/O Zero Adjustment (AZerO)	Press ← to select adjusting speed rate, press ↑ ↓ to modify the A/O zero. PS: To use this function to adjust the real A/O zero.
Press ENT	ASPAAn	A/O Span Adjustment (ASPAAn)	Press ← to select adjusting speed rate, press ↑ ↓ to modify the A/O span. PS: To use this function to adjust the real A/O span.

- Remark: 1. There are 4 parameter groups of "System Setting Group(SYS)", "Alarm Setting Group(roP)", "Analog Output Setting Group (AoP)" & "RS485 Setting Group(doP)" for modification.
2. Press ← to select each group page, and press ENT to enter each group or parameter page for modification or saving the parameters.
3. Some of optional functions of parameter pages still exist, but the functions are disable.

PROGRAMMING MODE OPERATING PROCEDURES

Block Charts	Display	Descriptions	Default
Parameter Group Setting Procedures			
Power On	10000	Measuring Status	Present value for measurement
Press ENT	PCod	Pass Code (P.Cod)	Press ←↑↓ to enter pass code.
Press ENT	P.Code Correct	Pass code is correct that will enter to parameter groups; Pass code is wrong that will back to measuring status.	
NO	Back to Measuring Status		
YES	SYS	System Setting Group	
Press ←	roP	Alarm Setting Group	
Press ←	AoP	A/O Setting Group	
Press ←	doP	RS485 Setting Group	

Display	Descriptions	Default
System Setting Group Procedures		
595 Press: ENT	System Setting Page (SYS)	
dP Press: ENT	Decimal Point Setting (dP) Press \uparrow \downarrow to select decimal point (0, 1, 2, 3, 4). EX: if the value shows "0.00" that means the decimal point is 2 digits.	Customers specify
dSPL Press: ENT	Display Low Scale Setting (dSPL) Press \leftarrow \rightarrow to modify display low scale for the input signal zero value. EX: If the input signal is 4~20mA; 4mA is shown display 0.00, this parameter must be set for 000.00.	Customers specify
dSPH Press: ENT	Display Hi Scale Setting (dSPH) Press \leftarrow \rightarrow to modify display high scale for the input signal span value. EX: If the input signal is 4~20mA; 20mA is shown display 100.00, this parameter must be set for 100.00.	Customers specify
AvG Press: ENT	Display Average Setting (AvG) Press \leftarrow \rightarrow to modify display average (1~99). PS: Please use this function for stable display value when input signal is unstable.	00005
LCuT Press: ENT	Display Low Cut Setting (LCuT) Press \leftarrow \rightarrow to modify display low cut to 0 (0~99).	00000
CodE Press: ENT	Pass Code Setting (CodE) Press \leftarrow \rightarrow to modify pass code (0~19999). PS: Please don't forget the new pass code after modification.	00000
di Press: ENT	Control DI Setting (di) Press \uparrow \downarrow to select control DI off(YES) or on(NO). PS: Control DI (Z, MAX, HD) & (COM) shorts, the functions starts.	no
LoCK Press: ENT	Key Lock Setting (LoCK) Press \uparrow \downarrow to lock the keys, using key lock function only can view the parameters, but cannot modify any values. PS: no (unlock), YES ("ENT" unlock, others lock).	no
Alarm Setting Group Procedures		
roP Press: ENT	Alarm Setting Page (roP) The following steps are only available for alarm output.	
ACT1 Press: ENT	Alarm 1 (ACT1) Alarm Action Setting	Hi
ACT2	Alarm 2 (ACT2)	
ACT3	Alarm 3 (ACT3)	
ACT4	Alarm 4 (ACT4)	
HYS1 Press: ENT	Hysteresis 1 (HYS1) Alarm Hysteresis Setting	00000
HYS2	Hysteresis 2 (HYS2)	
HYS3	Hysteresis 3 (HYS3)	
HYS4	Hysteresis 4 (HYS4)	
dEL1 Press: ENT	Delay Time 1 (dEL1) Alarm Run Delay Setting	00000
dEL2	Delay Time 2 (dEL2)	
dEL3	Delay Time 3 (dEL3)	
dEL4	Delay Time 4 (dEL4)	
Sb Press: ENT	Alarm Start Band Setting (Sb)	00000
Sdt Press: ENT	Alarm Start Band Time Setting (Sdt)	00000

Display	Descriptions	Default
A/O Setting Group Procedures		
RoP Press: ENT	A/O Setting Page (AoP) The following steps are only available for analog output.	
PolAr Press: ENT	A/O Polarity Setting (PoLAr) Press \uparrow \downarrow to select output for positive or negative pole. PS: Voltage output, NO: positive pole output (0~+10V) YES: positive & negative pole output (-10~+10V)	no
AnLo Press: ENT	A/O Low Scale Setting (AnLo) Press \leftarrow \rightarrow to adjust A/O low scale to correspond to the display value (programmable). EX: A/O is 0~10V, the display is 10.0 to output 0V, this value must be set for 10.0.	00000
AnHi Press: ENT	A/O Hi Scale Setting (AnHi) Press \leftarrow \rightarrow to adjust A/O hi scale to correspond to the display value (programmable). EX: A/O is 0~10V, the display is 90.0 to output 10V, this value must be set for 90.0.	99999
RS485 Setting Group Procedures		
doP Press: ENT	RS485 Setting Page (doP) The following steps are only available for RS-485.	
Addr Press: ENT	Address Setting (Addr) Press \leftarrow \rightarrow to modify address (0~255).	00000
bAUd Press: ENT	Baud Rate Setting (bAUd) Press \uparrow \downarrow to select baud rate (38400/19200/9600/4800).	19200
PARi Press: ENT	Parity Setting (PARi) Press \uparrow \downarrow to select parity (n.8.2/n.8.1/even/odd).	n8.2
FrAnE Press: ENT	Frame Setting (FrAmE) Press \uparrow \downarrow to select frame type. (NO:Hi \rightarrow Lo, YES:Lo \rightarrow Hi)	no

Error Code of Self-Diagnosis

Display	Descriptions
1 oFL	Input signal is over 120% of input range.
-1 oFL	Input signal is under -20% of input range.
AdEr	Input signal is over 180% of input range or meter error.
doFL	Input signal is over display range (99999)
-doFL	Input signal is under display range (-19999)
E-00	EEPROM reading/writing suffers the interference (about 1 million times).

**Please check the wiring connection is correct first, if the problem still exist, please return the meter to the factory.

Modbus RTU Mode Protocol Address Table

Data: 16Bit / 32Bit, +/- is 8000~7FFF (-32768~32767), 80000000~7FFFFFFF(-2147483648~2147483647)

Modbus	HEX	Name	Descriptions	Act
40001	0000	ID	Model number identification; DC5M-T is "00"	R
40002	0001	STATUS	Current alarm output & input status display; range: 0000~00FF (0~255) (Bit8 :IO FL, Bit7 :IOFL, Bit6 :DOFL, Bit5 :DOFL, Bit3 :AL4, Bit2 :AL3, Bit1 :AL2 Bit0 :AL1)	R
40003	0002	ACT1	Alarm 1 act setting; range 0000~0001(0~1) 0:Hi, 1:Lo	R/W
40004	0003	ACT2	Alarm 2 act setting; range 0000~0001(0~1) 0:Hi, 1:Lo	R/W
40005	0004	ACT3	Alarm 3 act setting; range 0000~0001(0~1) 0:Hi, 1:Lo	R/W
40006	0005	ACT4	Alarm 4 act setting; range 0000~0001(0~1) 0:Hi, 1:Lo	R/W
40007	0006	DP	Decimal point setting; range: 0000~0004 (0~4) 0:10 ⁰ , 1:10 ¹ ; 2:10 ² ; 3:10 ³ ; 4:10 ⁴	R/W
40008	0007	LOCK	Key lock setting; range: 0000~0001 (0~1) 0:NO, 1:YES	R/W
40009	0008	BAUD	Baud rate setting; range: 0000~0003 (0~3) 0:19200, 1:9600, 2:4800, 3:2400	R/W
40010	0009	PARI	Parity setting; range: 0000~0003 (0~3), 0:N.8.2., 1:N.8.1., 2:EVEN, 3:ODD	R/W
40011	000A	AVG	Display average setting; range: 0001~0063 (1~99)	R/W
40012	000B	LCUT	Display low cut setting; range: 0000~0063 (0~99)	R/W
40013	000C	ADDR	Address setting; range: 0000~00FF (0~255)	R/W
40014	000D	HYS1	Alarm 1 hysteresis setting; range: 0000~0063 (0~99)	R/W
40015	000E	HYS2	Alarm 2 hysteresis setting; range: 0000~0063 (0~99)	R/W
40016	000F	HYS3	Alarm 3 hysteresis setting; range: 0000~0063 (0~99)	R/W
40017	0010	HYS4	Alarm 4 hysteresis setting; range: 0000~0063 (0~99)	R/W
40018	0011	DEL1	Alarm 1 act delay time setting; range: 0000~0063 (0~99)	R/W
40019	0012	DEL2	Alarm 2 act delay time setting; range: 0000~0063 (0~99)	R/W
40020	0013	DEL3	Alarm 3 act delay time setting; range: 0000~0063 (0~99)	R/W
40021	0014	DEL4	Alarm 4 act delay time setting; range: 0000~0063 (0~99)	R/W
40022	0015	SB	Alarm start band setting; range: FF9D~0063 (-99~99)	R/W
40023	0016	SDT	Alarm start delay time setting; range: 0000~0063 (0~99)	R/W
40024	0017	CODE	Pass code setting; range: 0000~4E1F (0~19999)	R/W
40025	0018	AZERO	Analog output zero setting; range: E890~1770 (-6000~6000)	R/W
40026	0019	ASPAN	Analog output span setting; range: E890~1770 (-6000~6000)	R/W
40027	001A	DSPL	Display low scale setting; range: FFFF B1E1~0001869F(-19999~99999) Hi Bit	R/W
40028	001B		Display low scale setting; range: FFFF B1E1~0001869F(-19999~99999) Low Bit	R/W
40029	001C	DSPH	Display hi scale setting; range: FFFF B1E1~0001869F(-19999~99999) Hi Bit	R/W
40030	001D		Display hi scale setting; range: FFFF B1E1~0001869F(-19999~99999) Low Bit	R/W
40031	001E	AL1	Alarm 1 setpoint setting; range: FFFF B1E1~0001869F(-19999~99999) Hi Bit	R/W
40032	001F		Alarm 1 setpoint setting; range: FFFF B1E1~0001869F(-19999~99999) Low Bit	R/W
40033	0020	AL2	Alarm 2 setpoint setting; range: FFFF B1E1~0001869F(-19999~99999) Hi Bit	R/W
40034	0021		Alarm 2 setpoint setting; range: FFFF B1E1~0001869F(-19999~99999) Low Bit	R/W

Modbus	HEX	Name	Descriptions	Act
40035	0022	AL3	Alarm 3 setpoint setting; range: FFFF B1E1~0001869F(-19999~99999) Hi Bit	R/W
40036	0023		Alarm 3 setpoint setting; range: FFFF B1E1~0001869F(-19999~99999) Low Bit	R/W
40037	0024	AL4	Alarm 4 setpoint setting; range: FFFF B1E1~0001869F(-19999~99999) Hi Bit	R/W
40038	0025		Alarm 4 setpoint setting; range: FFFF B1E1~0001869F(-19999~99999) Low Bit	R/W
40039	0026	ANLO	Analog output low scale setting; range: FFFF B1E1~0001869F (-19999~99999) Hi Bit	R/W
40040	0027		Analog output low scale setting; range: FFFF B1E1~0001869F (-19999~99999) Low Bit	R/W
40041	0028	ANHI	Analog output hi scale setting; range: FFFF B1E1~0001869F (-19999~99999) Hi Bit	R/W
40042	0029		Analog output hi scale setting; range: FFFF B1E1~0001869F (-19999~99999) Low Bit	R/W
40043	002A	AZ	Auto zero; range: FFFF B1E1~0001869F (-19999~99999) Hi Bit	R
40044	002B		Auto zero; range: FFFF B1E1~0001869F (-19999~99999) Low Bit	R
40045	002C	HOLD	Data hold display; range: FFFF B1E1~0001869F (-19999~99999) Hi Bit	R
40046	002D		Data hold display; range: FFFF B1E1~0001869F (-19999~99999) Low Bit	R
40047	002E	MAX	Max. hold display; range: FFFF B1E1~0001869F (-19999~99999) Hi Bit	R
40048	002F		Max. hold display; range: FFFF B1E1~0001869F (-19999~99999) Low Bit	R
40049	0030	DISPLAY	Current display; range: FFFF B1E1~0001869F (-19999~99999) Hi Bit	R
40050	0031		Current display; range: FFFF B1E1~0001869F (-19999~99999) Low Bit	R
40051	0032	FUNC	External control terminal setting; range: 0000~0007 (0~7) Bit0:AZ, Bit1:HOLD, Bit2:MAX	R/W

CALIBRATION OPERATING PROCEDURES

Display	Descriptions	Default
Calibration		
	<p>Measuring Status: Present value for measurement Press ENT & together for 3 sec will enter to calibration operating procedures.</p> <p>Input Low Scale Calibration (inLo): 1. Input standard low scale signal. 2. Press to calibrate input low scale.</p> <p>Input Hi Scale Calibration (inHi): 1. Input standard hi scale signal. 2. Press to calibrate input hi scale.</p> <p>System Setting Page (SYS): 1. Finish calibration operating procedures will enter to system setting group. 2. Press & together to back to measuring status.</p>	

Warning: Calibration of this meter requires a standard signal with 0.01% accuracy or better and an external meter with 0.005% accuracy or better.