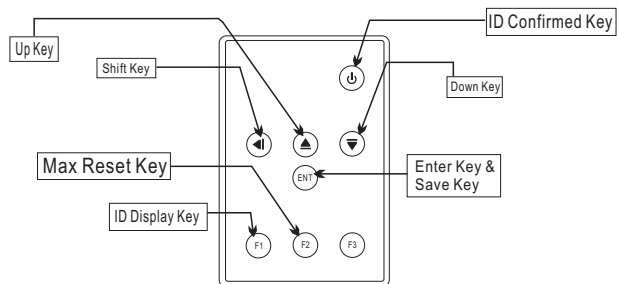


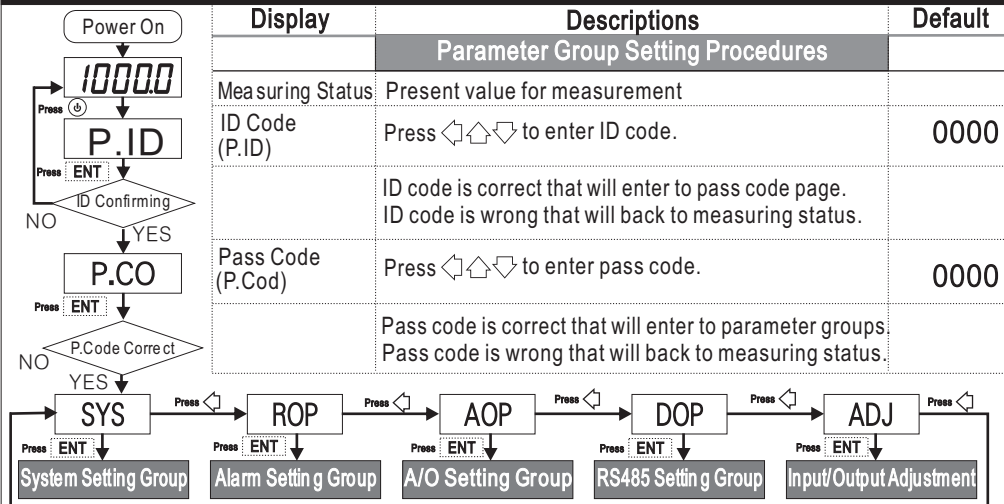
\* Please understand key indicators & functions at the first operation.

### FRONT PANEL & KEY FUNCTIONS



Key Name	Symbol	Descriptions
ID Confirmed Key		1. In the measuring status, press this key can enter to ID confirmed page. 2. In the parameter setting, press this key can back to the measuring page.
Enter Key & Save Key	ENT	1. In the measuring status, press this key can enter to parameter pages. 2. In the parameter setting, press this key can save the value & go to next parameter.
Shift Key		1. In the parameter setting, press this key can move the cursor left.
Up Key		1. In the parameter setting, press this key can increase the digits.
Down Key		1. In the parameter setting, press this key can decrease the digits.

### PROGRAMMING MODE OPERATING PROCEDURES



Display	Descriptions	Default
<b>System Setting Group Procedures</b>		
SYS		
TYP	Input Type A Setting (tYP)	RPM
Uni	Line-Speed Unit Setting (Uni)	M
T.BA	Input A Sampling Time Base (T.BA)	2.0
TY.B	Input Type B Setting (tY.B)	RPM
Un.B	Input B Line-Speed Unit Setting (Un.B)	M
TB.B	Input B Sampling Time Base (T.BB)	2.0
MAT	Math function Setting (MAT)	OFF
DIS	Display Selection Setting (diS)	DUAL
LCU	Display Low Cut Setting (LCU)	0000
AVG	Display Average Setting (AvG)	0005
FIL	Display Filter Setting (FiL)	0000
COD	Pass Code Setting (Cod)	0000
LOC	Key Lock Setting (LoC)	NO
ID	Identification Setting (id)	0000

Display	Descriptions	Default
<b>Alarm Setting Group Procedures</b>		
ROP Press: ENT ↓	Alarm Setting Page (roP) <b>The following steps are only available for alarm output.</b>	
AL1 Press: ENT ↓	Alarm 1 Setpoint (AL1) Press ◀▶↕ to modify alarm 1 setpoint.	0000
AL2 Press: ENT ↓	Alarm 2 Setpoint (AL2) Press ◀▶↕ to modify alarm 2 setpoint.	0000
AL3 Press: ENT ↓	Alarm 3 Setpoint (AL3) Press ◀▶↕ to modify alarm 3 setpoint.	0000
AL4 Press: ENT ↓	Alarm 4 Setpoint (AL4) Press ◀▶↕ to modify alarm 4 setpoint.	0000
AC1 Press: ENT ↓	Alarm 1 (ACt1) Press ▲▼ to modify alarm value that is ≥(Hi) or <(Lo) for alarm action.	HI
AC2 Press: ENT ↓	Alarm 2 (ACt2) Press ▲▼ to modify alarm value that is ≥(Hi) or <(Lo) or (Go) for alarm action.	HI
AC3 Press: ENT ↓	Alarm 3 (ACt3) Press ▲▼ to modify alarm value that is ≥(Hi) or <(Lo) or (Err) for alarm action.	HI
AC4 Press: ENT ↓	Alarm 4 (ACt4) Press ▲▼ to modify alarm value that is ≥(Hi) or <(Lo) or (Err) for alarm action.	HI
HY1 Press: ENT ↓	Hysteresis 1 (HYS1) Press ◀▶↕ to modify the value, when alarm runs lower or higher display value (depends on alarm action). Alarm setpoint ± this range (0~999) will turn off the alarm. PS: 1. There are 4 alarms output optional. 2. This page is exist without alarm output, but the function will be disabled. 3. Press ENT to save the value and go to the next parameter.	0000
HY2 Press: ENT ↓	Hysteresis 2 (HYS2)	
HY3 Press: ENT ↓	Hysteresis 3 (HYS3)	
HY4 Press: ENT ↓	Hysteresis 4 (HYS4)	
DE1 Press: ENT ↓	Delay Time 1 (dEL1) Press ◀▶↕ to modify the value, when the display value reach the alarm value that need to wait for this time (0~99 sec) for alarm action. PS: 1. There are 4 alarms output optional. 2. This page is exist without alarm output, but the function will be disabled. 3. Press ENT to save the value and go to the next parameter.	00
DE2 Press: ENT ↓	Delay Time 2 (dEL2)	
DE3 Press: ENT ↓	Delay Time 3 (dEL3)	
DE4 Press: ENT ↓	Delay Time 4 (dEL4)	
SB Press: ENT ↓	Alarm Start Band Setting (Sb) Press ◀▶↕ to modify the value (-99~+99), if the display value don't over this range; the alarm will not be act.	00
SdT Press: ENT ↓	Alarm Start Band Time Setting (Sdt) Press ◀▶↕ to modify the value (0~99 sec), if the display value reach alarm start band value; the alarm will be act after this value (sec).(The function is used with "Sb" function.)	00
<b>A/O Setting Group Procedures</b>		
AOP Press: ENT ↓	A/O Setting Page (AoP) <b>The following steps are only available for analog output.</b>	
POL Press: ENT ↓	A/O Polarity Setting (PoLAr) Press ▲▼ to select output for positive or negative pole. PS: Voltage output, NO: positive pole output (0~+10V) YES: positive & negative pole output (-10~+10V)	NO
ANL Press: ENT ↓	A/O Low Scale Setting (AnLo) Press ◀▶↕ to adjust A/O low scale to correspond to the display value (programmable). EX: A/O is 0~10V, the display is 10.0 to output 0V, this value must be set for 10.0.	0000
ANH Press: ENT ↓	A/O Hi Scale Setting (AnHi) Press ◀▶↕ to adjust A/O hi scale to correspond to the display value (programmable). EX: A/O is 0~10V, the display is 90.0 to output 1 0V, this value must be set for 90.0.	9999

Display	Descriptions	Default
<b>RS485 Setting Group Procedures</b>		
DOP Press: ENT ↓	RS485 Setting Page (doP) <b>The following steps are only available for RS-485.</b>	
ADD Press: ENT ↓	Address Setting (Addr) Press ◀▶↕ to modify address (0~255).	0000
BAU Press: ENT ↓	Baud Rate Setting (bAUd) Press ▲▼ to select baud rate (38400/19200/9600/4800).	384
PAR Press: ENT ↓	Parity Setting (PAri) Press ▲▼ to select parity (n.8.2/n.8.1/even/odd).	n.8.2.
FRA Press: ENT ↓	Frame Setting (FrAmE) Press ▲▼ to select frame type. (NO:Hi→Lo, YES:Lo→Hi)	NO
<b>Input / Output Adjustment Procedures</b>		
ADJ Press: ENT ↓		
SCA Press: ENT ↓	Scale Coefficient Adjustment (SCA) Press ◀▶↕ to modify scale coefficient 1 (0.0001~9.9999). PS: 1. In Frequency & RPM types, this coefficient can be modified for display value. (Please refer to Scaling Formula) 2. In Line-Speed type, this coefficient means "diameter" of the roll, the unit will be changed by selecting display unit. EX: If the display unit is "Meter", the diameter is also showed "Meter".	1.000
PPR Press: ENT ↓	PPR Setting (PPr) Press ◀▶↕ to modify input A ppr (1~99999).	0001
DP Press: ENT ↓	Input A Decimal Point Setting (dP) Press ▲▼ to select input A decimal point (0, 1, 2, 3, 4). EX: if the value shows "0.00" that means the decimal point is 2 digits.	0000
SC.B Press: ENT ↓	Scale Coefficient Adjustment (SC.B) Press ◀▶↕ to modify input B scale coefficient 1 (0.0001~9.9999).	1.000
PP.B Press: ENT ↓	PPR Setting (PP.B) Press ◀▶↕ to modify input B ppr (1~99999).	0001
DP.B Press: ENT ↓	Input B Decimal Point Setting (DP.B) Press ▲▼ to select input B decimal point (0, 1, 2, 3, 4). EX: if the value shows "0.00" that means the decimal point is 2 digits.	0000
AoF Press: ENT ↓	A/O Offset Setting (AoF) Press ◀▶↕ to analog output offset value (-1999~9999).	0000
AGA Press: ENT ↓	A/O Gain Setting (AGA) Press ◀▶↕ to analog output gain value (-1999~9999).	0000

### Error Code of Self-Diagnosis

Display	Descriptions
IO	Input signal is over input range (0~100KHz).
-IO	Input signal is over display range (99999).
E00	EEPROM reading/writing suffers the interference (about 1 million times).

\*\*Please check the wiring connection is correct first, if the problem still exist, please return the meter to the factory.

## Modbus RTU Mode Protocol Address Table

Data: 16Bit / 32Bit, +/- is 8000~7FFF (-32768~32767), 80000000~7FFFFFFF(-2147483648~2147483647)

Modbus	HEX	Name	Descriptions	Act
40001	0000	ID	Model number identification; GBMR is "35H"	R
40002	0001	STATUS	Current alarm output & external control input status display; range: (Bit7:AL4, Bit6: AL3, Bit5: AL2, Bit4: AL1)	R
40003	0002	LOCK	Key lock setting; range: 0000~0001 (0~1)Bit0: LOCK(0:NO, 1:YES)	R/W
40004	0003	FILTER	Input FILTER setting; range:0000~0004(0~4); 0:OFF, 1:4, 2:40, 3:400, 4:K	R/W
40005	0004	MATH	Math function setting, range:0000~0005(05); 0:Off, 1:Add.bA, 2:SUB.bA, 3.div.bA, 4:Error, 5:rA tio	R/W
40006	0005	DISP	Display selection setting; range: 0000~0003 (0~3);0:ALARm,1:MATh.v, 2:FrrPM, 3:dUALiP	R/W
40007	0006	POLAR	Analog output polarity setting; range: 0000~0001 (0~1)	R/W
40008	0007	ACT1	Alarm 1 act setting; range: 0000~0001 (0~1) 0:HI, 1:LO	R/W
40009	0008	ACT2	Alarm 2 act setting; range: 0000~0001 (0~1) 0:HI, 1:LO	R/W
40010	0009	ACT3	Alarm 3 act setting; range: 0000~0002 (0~2) 0:HI, 1:LO, 2:GO	R/W
40011	000A	ACT4	Alarm 4 act setting; range: 0000~0001 (0~1) 0:HI, 1:LO, 2:ERROR	R/W
40012	000B	PARI	Parity setting; range: 0000~0003 (0~3)	R/W
40013	000C	BAUD	Baud rate setting; range: 0000~0003 (0~3) 0:38400, 1:19200, 2:9600, 3:4800	R/W
40014	000D	FRAME	Frame setting; range 0000~0001(0~1) 0:NO, 1:YES	R/W
40015	000E	TYPE	Input type setting; range: 0000~0002 (0~2) 0:RPM, 1:Line-Speed, 2:Frequency	R/W
40016	000F	TYPEB	Input type B setting, range: 0000~0002 (0~2) 0:RPM, 1:Line-Speed, 2:Frequency	R/W
40017	0010	UNIT	Line-Speed unit setting, range: 0000~0002 (0~2) 0:MEtEr, 1:Foot, 2:YArD	R/W
40018	0011	UNITB	Line-Speed B unit setting, range: 0000~0002 (0~2) 0:MEtEr, 1:Foot, 2:YArD	R/W
40019	0012	DP	Present Value decimal point setting; range: 0000~0005 (0~5)	R/W
40020	0013	DPB	Present Value decimal B point setting; range: 0000~0005 (0~5)	R/W
40021	0014	AVG	Display average setting, range: 0000~0063(1~99)	R/W
40022	0015	DIG	DIG setting; range: 8DF1~270F(-9999~9999)	R/W
40023	0016	IDNO	Indicator setting; range 0000~0063(0~99)	R/W
40024	0017	ADDR	Address setting; range: 0000~00FF (0~255)	R/W
40025	0018	DEL1	Alarm 1 run delay setting; range: 0001~0063 (1~99)	R/W
40026	0019	DEL2	Alarm 2 run delay setting; range: 0001~0063 (1~99)	R/W
40027	001A	DEL3	Alarm 3 run delay setting; range: 0001~0063 (1~99)	R/W
40028	001B	DEL4	Alarm 4 run delay setting; range: 0001~0063 (1~99)	R/W
40029	001C	SB	Alarm start band setting; range: 0001~0063 (0~99)	R/W
40030	001D	SDT	Alarm start delay setting; range: 0001~0063 (0~99)	R/W
40031	001E	LCUT	Display low cut setting, range:000~270F(0~9999)	R/W
40032	001F	CODE	Pass code setting; range: 0000~4E1F(0~19999)	R/W
40033	0020	TBASE	Sampling time base setting, range:0001~270F(1~9999)	R/W
40034	0021	TBASEB	Sampling time base B setting, range:0001~270F(1~9999)	R/W

Modbus	HEX	Name	Descriptions	Act
40035	0022	HYS1	Alarm 1 hysteresis setting; range: 0000~0270F (0~9999)	R/W
40036	0023	HYS2	Alarm 2 hysteresis setting; range: 0000~0270F (0~9999)	R/W
40037	0024	HYS3	Alarm 3 hysteresis setting; range: 0000~0270F (0~9999)	R/W
40038	0025	HYS4	Alarm 4 hysteresis setting; range: 0000~0270F (0~9999)	R/W
40039	0026	AOFST	Analog offset setting; range: D8F1~270F(-9999~9999)	R/W
40040	0027	AGAIN	Analog gain setting; range: D8F1~270F(-9999~9999)	R/W
40041	0028	PPR	PPRA setting, range:00000001~00F423F (1~99999) Hi Bit	R/W
40042	0029		PPRA setting, range:00000001~00F423F (1~99999) Lo Bit	R/W
40043	002A	PPR.B	PPR B setting, range:00000001~00F423F (1~99999) Hi Bit	R/W
40044	002B		PPR B setting, range:00000001~00F423F (1~99999) Lo Bit	R/W
40045	002C	SCALE	Input A scale setting; range:00000001~00F423F (1~99999) Hi Bit	R/W
40046	002D		Input A scale setting; range:00000001~00F423F (1~99999) Lo Bit	R/W
40047	002E	SCALEB	Input B scale setting; range:00000001~00F423F (1~99999) Hi Bit	R/W
40048	002F		Input B scale setting; range:00000001~00F423F (1~99999) Lo Bit	R/W
40049	0030	ANLO	Analog output low scale setting; range: 00000000~0001869F (0~99999) Hi Bit	R/W
40050	0031		Analog output low scale setting; range: 00000001~0001869F (0~99999) Lo Bit	R/W
40051	0032	ANHI	Analog output hi scale setting; range: 00000001~0001869F (0~99999) Hi Bit	R/W
40052	0033		Analog output hi scale setting; range: 00000001~0001869F (0~99999) Lo Bit	R/W
40053	0034	AL1	Present value alarm 1 setpoint setting; range: 00000001~0001869F (0~99999) Hi Bit	R/W
40054	0035		Present value alarm 1 setpoint setting; range: 00000001~0001869F (0~99999) Lo Bit	R/W
40055	0036	AL2	Present value alarm 2 setpoint setting; range: 00000001~0001869F (0~99999) Hi Bit	R/W
40056	0037		Present value alarm 2 setpoint setting; range: 00000001~0001869F (0~99999) Lo Bit	R/W
40057	0038	AL3	Present value alarm 3 setpoint setting; range: 00000001~0001869F (0~99999) Hi Bit	R/W
40058	0039		Present value alarm 3 setpoint setting; range: 00000001~0001869F (0~99999) Lo Bit	R/W
40059	003A	AL4	Present value alarm 4 setpoint setting; range: 00000001~0001869F (0~99999) Hi Bit	R/W
40060	003B		Present value alarm 4 setpoint setting; range: 00000001~0001869F (0~99999) Lo Bit	R/W
40061	003C	RATE	Current display value A, range: FFFF1E1~0001869 (-19999~99999) Hi Bit	R
40062	003D		Current display value A, range: FFFF1E1~0001869 (-19999~99999) Lo Bit	R
40063	003E	RATEB	Current display value B, range: FFFF1E1~0001869 (-19999~99999) Hi Bit	R
40064	003F		Current display value B, range: FFFF1E1~0001869 (-19999~99999) Lo Bit	R
40053	0034	CALCANS	Calcans setting range: FFFF1E1~0001869 (-19999~99999) Hi Bit	R
40054	0035		Calcans setting range:FFFF1E1~0001869 (-19999~99999) Lo Bit	R
40055	0036	MAX	Input A max hold value, range: FFFF1E1~0001869 (-19999~99999) Hi Bit	R
40056	0037		Input A max hold value, range: FFFF1E1~0001869 (-19999~99999) Hi Bit	R
40055	0036	MAX.B	Input A max hold value B, range: FFFF1E1~0001869 (-19999~99999) Hi Bit	R
40056	0037		Input A max hold value B, range: FFFF1E1~0001869 (-19999~99999) Lo Bit	R