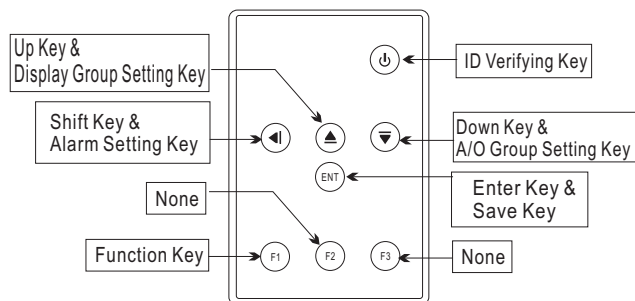


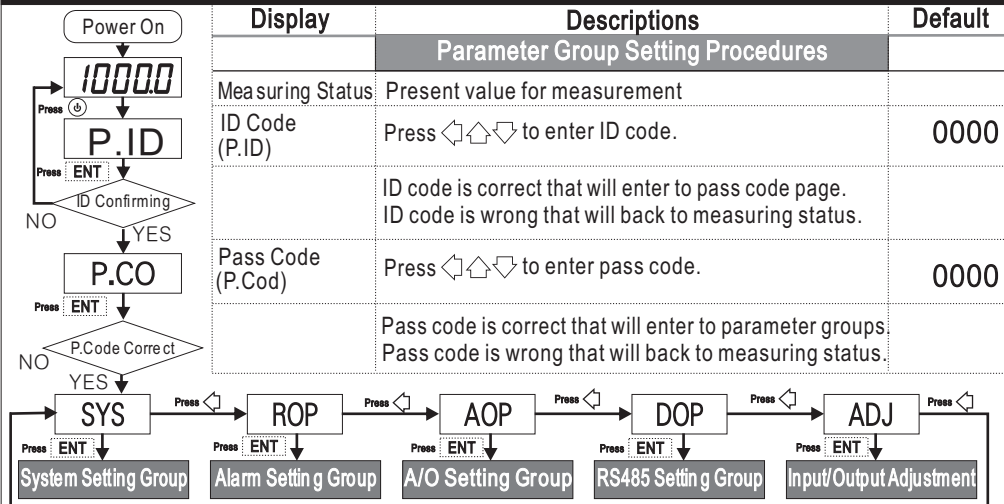
* Please understand key indicators & functions at the first operation.

FRONT PANEL & KEY FUNCTIONS



Key Name	Symbol	Descriptions
ID Confirmed Key	⏻	1. In the measuring status, press this key can enter to ID confirmed page. 2. In the parameter setting, press this key can back to the measuring page.
Enter Key & Save Key	ENT	1. In the measuring status, press this key can enter to parameter pages. 2. In the parameter setting, press this key can save the value & go to next parameter.
Shift Key	⬅	1. In the parameter setting, press this key can move the cursor left.
Up Key	⬆	1. In the parameter setting, press this key can increase the digits.
Down Key	⬇	1. In the parameter setting, press this key can decrease the digits.

PROGRAMMING MODE OPERATING PROCEDURES



Display	Descriptions	Default
System Setting Group Procedures		
Decimal Point Setting (dP)	Press ⬆⬇ to select decimal point (0, 1, 2, 3, 4). EX: if the value shows "0.00" that means the decimal point is 2 digits.	Customers specify
Scale Coefficient Adjustment (SCA)	Press ⬅⬆⬇ to modify scale coefficient 1 (0.0001 ~9.9999).	1.000
Pass Code Setting (Cod)	Press ⬅⬆⬇ to modify pass code (0~19999). PS: Please don't forget the new pass code after modification.	0000
Key Lock Setting (LoC)	Press ⬆⬇ to lock the keys, using key lock function only can view the parameters, but cannot modify any values. PS: no (unlock), YES ("ENT" unlock, others lock).	NO
Identification Setting (id)	Press ⬅⬆⬇ to modify identification (00~99). PS: If the ID is 00; Meter can received any Infrared Control.	0000

Display	Descriptions	Default
Alarm Setting Group Procedures		
ROP Press ENT ↓	Alarm Setting Page (roP) The following steps are only available for alarm output.	
AL1 Press ENT ↓	Alarm 1 Setpoint (AL1) Press ◀▶↕ to modify alarm 1 setpoint.	0000
AL2 Press ENT ↓	Alarm 2 Setpoint (AL2) Press ◀▶↕ to modify alarm 2 setpoint.	0000
AL3 Press ENT ↓	Alarm 3 Setpoint (AL3) Press ◀▶↕ to modify alarm 3 setpoint.	0000
AL4 Press ENT ↓	Alarm 4 Setpoint (AL4) Press ◀▶↕ to modify alarm 4 setpoint.	0000
AC1 Press ENT ↓	Alarm 1 (ACT1) Press ▲▼ to modify alarm value that is ≥(Hi) or <(Lo) for alarm action.	HI
AC2 Press ENT ↓	Alarm 2 (ACT2) Press ▲▼ to modify alarm value that is ≥(Hi) or <(Lo) or (Go) for alarm action.	HI
AC3 Press ENT ↓	Alarm 3 (ACT3) Press ▲▼ to modify alarm value that is ≥(Hi) or <(Lo) or (Err) for alarm action.	HI
AC4 Press ENT ↓	Alarm 4 (ACT4) Press ▲▼ to modify alarm value that is ≥(Hi) or <(Lo) or (Err) for alarm action.	HI
HY1 Press ENT ↓	Hysteresis 1 (HYS1) Press ◀▶↕ to modify the value, when alarm runs lower or higher display value (depends on alarm action). Alarm setpoint ± this range (0~999) will turn off the alarm.	0000
HY2 Press ENT ↓	Hysteresis 2 (HYS2)	
HY3 Press ENT ↓	Hysteresis 3 (HYS3)	
HY4 Press ENT ↓	Hysteresis 4 (HYS4)	
DE1 Press ENT ↓	Delay Time 1 (dEL1) Press ◀▶↕ to modify the value, when the display value reach the alarm value that need to wait for this time (0~99 sec) for alarm action.	00
DE2 Press ENT ↓	Delay Time 2 (dEL2)	
DE3 Press ENT ↓	Delay Time 3 (dEL3)	
DE4 Press ENT ↓	Delay Time 4 (dEL4)	
SB Press ENT ↓	Alarm Start Band Setting (Sb) Press ◀▶↕ to modify the value (-99~+99), if the display value don't over this range; the alarm will not be act.	00
SdT Press ENT ↓	Alarm Start Band Time Setting (Sdt) Press ◀▶↕ to modify the value (0~99 sec), if the display value reach alarm start band value; the alarm will be act after this value (sec). (The function is used with "Sb" function.)	00
A/O Setting Group Procedures		
AOP Press ENT ↓	A/O Setting Page (AoP) The following steps are only available for analog output.	
POL Press ENT ↓	A/O Polarity Setting (PoLAr) Press ▲▼ to select output for positive or negative pole. PS : Voltage output , NO: positive pole output (0~+10V) YES: positive & negative pole output (-10~+10V)	NO
ANL Press ENT ↓	A/O Low Scale Setting (AnLo) Press ◀▶↕ to adjust A/O low scale to correspond to the display value (programmable). EX : A/O is 0~10V, the display is 10.0 to output 0V, this value must be set for 10.0.	0000
ANH Press ENT ↓	A/O Hi Scale Setting (AnHi) Press ◀▶↕ to adjust A/O hi scale to correspond to the display value (programmable). EX : A/O is 0~10V, the display is 90.0 to output 1 0V, this value must be set for 90.0.	9999

Display	Descriptions	Default
RS485 Setting Group Procedures		
DOP Press ENT ↓	RS485 Setting Page (doP) The following steps are only available for RS-485.	
ADD Press ENT ↓	Address Setting (Addr) Press ◀▶↕ to modify address (0~255).	0000
BAU Press ENT ↓	Baud Rate Setting (bAUd) Press ▲▼ to select baud rate (38400/19200/9600/4800).	384
PAR Press ENT ↓	Parity Setting (PAri) Press ▲▼ to select parity (n.8.2/n.8.1/even/odd).	n.8.2.
FRA Press ENT ↓	Frame Setting (FrAmE) Press ▲▼ to select frame type. (NO:Hi→Lo , YES:Lo→Hi)	NO
Input / Output Adjustment Procedures		
ADJ Press ENT ↓		
AOF Press ENT ↓	A/O Offset Setting (AoF) Press ◀▶↕ to analog output offset value (-1999~9999).	0000
AGA Press ENT ↓	A/O Gain Setting (AGA) Press ◀▶↕ to analog output gain value (-1999~9999).	0000

Modbus RTU Mode Protocol Address Table

Data: 16Bit / 32Bit, +/- is 8000~7FFF (-32768~32767), 80000000~7FFFFFFF(-2147483648~2147483647)

Modbus	HEX	Name	Descriptions	Act
40001	0000	ID	Model number identification; GBMS is "38H"	R
40002	0001	STATUS	Current alarm output & external control input status display; range: (Bit7:AL4, Bit6: AL3, Bit5: AL2, Bit4: AL1)	R
40003	0002	LOCK	Key lock setting; range: 0000~0001 (0~1)Bit0: LOCK: 0:NO, 1:YES	R/W
40004	0003	POLAR	Analog output polarity setting; range: 0000~0001 (0~1)0:NO, 1:YES	R/W
40005	0004	ACT1	Alarm 1 act setting; range: 0000~0001 (0~1) 0:HI, 1:LO	R/W
40006	0005	ACT2	Alarm 2 act setting; range: 0000~0001 (0~1) 0:HI, 1:LO	R/W
40007	0006	ACT3	Alarm 3 act setting; range: 0000~0002 (0~2) 0:HI, 1:LO, 2:GO	R/W
40008	0007	ACT4	Alarm 4 act setting; range: 0000~0001 (0~1) 0:HI, 1:LO, 2:ERROR	R/W
40009	0008	PARI	Parity setting; range: 0000~0003 (0~3)0:N.8.2., 1:N.8.2., 2:EVEN, 3:ODD	R/W
40010	0009	BAUD	Baud rate setting; range: 0000~0003 (0~3) 0:38400, 1:19200, 2:9600, 3:4800	R/W
40011	000A	FRAME	Frame setting; range 0000~0001(0~1) 0:NO, 1:YES	R/W
40012	000B			R/W
40013	000C			R/W
40014	000D			R/W
40015	000E			R/W
40016	000F	DP	Present Value decimal point setting; range: 0000~0003 (0~3)0:10 ⁰ , 1:10 ¹ , 2:10 ² , 3:10 ³	R/W
40017	0010			R/W
40018	0011	IDNO	Indicator setting; range 0000~0063(0~99)	R/W
40019	0012	DIG	DIG setting; range: 8DF1~270F(-9999~9999)	R/W
40020	0013	ADDR	Address setting; range: 0000~00FF (0~255)	R/W
40021	0014			R/W
40022	0015			R/W
40023	0016	DEL1	Alarm 1 run delay setting; range: 0001~0063 (1~99)	R/W
40024	0017	DEL2	Alarm 2 run delay setting; range: 0001~0063 (1~99)	R/W
40025	0018	DEL3	Alarm 3 run delay setting; range: 0001~0063 (1~99)	R/W
40026	0019	DEL4	Alarm 4 run delay setting; range: 0001~0063 (1~99)	R/W
40027	001A	SB	Alarm start band setting; range: FF9D~0063 (0~99)	R/W
40028	001B	SDT	Alarm start delay setting; range: 0001~0063 (0~99)	R/W
40029	001C	SC.T	Alarm start delay setting; range: 0001~0063 (0~99)	R/W
40030	001D	CODE	Pass code setting; range: 0000~270F(0~9999)	R/W
40031	001E	HYS1	Alarm 1 hysteresis setting; range: 0000~0270F (0~9999)	R/W
40032	001F	HYS2	Alarm 2 hysteresis setting; range: 0000~0270F (0~9999)	R/W
40033	0020	HYS3	Alarm 3 hysteresis setting; range: 0000~0270F (0~9999)	R/W
40034	0021	HYS4	Alarm 4 hysteresis setting; range: 0000~0270F (0~9999)	R/W
40035	0022	AOFST	Analog offset setting; range: D8F1~270F(-9999~9999)	R/W

Modbus	HEX	Name	Descriptions	Act
40036	0023	AGAIN	Analog gain setting; range: D8F1~270F(-9999~9999)	R/W
40037	0024			
40038	0025			
40039	0026			
40040	0027			
40041	0028			
40042	0029			
40043	002A	SCALE	Total scale setting; range: 0000~270F (0~9999) Hi Bit	R/W
40044	002B		Total scale setting; range: 0000~270F (0~9999)Lo Bit	R/W
40045	002C	ANLO	Analog output low scale setting; range: 0000~270F (0~9999)Hi Bit	R/W
40046	002D		Analog output low scale setting; range: 0000~270F (0~9999) Lo Bit	R/W
40046	002E	ANHI	Analog output hi scale setting; range: 0000~270F (0~9999)Hi Bit	R/W
40047	002F		Analog output hi scale setting; range: 0000~270F (0~9999) Lo Bit	R/W
40048	0030	AL1	Present value alarm 1 setpoint setting; range: 0000~270F (0~9999) Hi Bit	R/W
40049	0031		Present value alarm 1 setpoint setting; range: 0000~270F (0~9999) Lo Bit	R/W
40050	0032	AL2	Present value alarm 2 setpoint setting; range: 0000~270F (0~9999) Hi Bit	R/W
40051	0033		Present value alarm 2 setpoint setting; range: 0000~270F (0~9999) Lo Bit	R/W
40052	0034	AL3	Present value alarm 3 setpoint setting; range: 0000~270F (0~9999) Hi Bit	R/W
40053	0035		Present value alarm 3 setpoint setting; range: 0000~270F (0~9999) Lo Bit	R/W
40054	0036	AL4	Present value alarm 4 setpoint setting; range: 0000~270F (0~9999) Hi Bit	R/W
40055	0037		Present value alarm 4 setpoint setting; range: 0000~270F (0~9999) Lo Bit	R/W
40056	0035			
40057	0039			
40059	003A			
40060	003B			
40061	003C			
40062	003D			
40063	003E	DISPLAY	Display selection setting; range: FFFF831~0000270F(-1999~9999) Hi Bit	R/W
40064	003F		Display selection setting; range: FFFF831~0000270F(-1999~9999) Lo Bit	R/W