

螺牙尺寸圖

	m m	Bolts and nuts classes (螺栓和螺母) (Metric threads, triangular shape, high pitch,0.15 coefficient, (公牙,角形,螺距,0.15係數)						
			4.8	5.8	6.8	8.8	10.9	12.9
de mm ►	mm	★ ► mm	Torque Nm	Torque Nm	Torque Nm	Torque Nm	Torque Nm	Torque Nm
M3	5.5	2.5	0.64	0.8	0.91	1.21	1.79	2.09
M4	7	3	1.48	1.83	2.09	2.78	4.09	4.79
M5	8	4	2.93	3.62	4.14	5.5	8.1	9.5
M6	10	5	5	6.2	7.1	9.5	14	16.4
M8	13	6	12.3	15.2	17.4	23	34	40
M10	16	8	24	30	34	46	67	79
M12	18	10	42	52	59	79	116	136
M14	21	12	67	83	95	127	187	219
M16	24	14	105	130	148	198	291	341
M18	27	14	145	179	205	283	402	471
M20	30	17	206	254	291	402	570	667
M22	34	17	283	350	400	552	783	917
M24	36	19	354	438	500	691	981	1148
M27	41	19	525	649	741	1022	1452	1700
M30	46	22	712	880	1005	1387	1969	2305
M33	50	24	968	1195	1366	1884	2676	3132
M36	55	27	1242	1534	1754	2418	3435	4020
M39	60		1614	1994	2279	3139	4463	5223
M42	65	32	1995	2464	2816	3872	5515	6453
M45	70		2497	3085	3525	4847	6903	8079
M48	75	36	3013	3722	4254	5849	8330	9748
M52	80		3882	4795	5480	7535	10731	12558
M56	85	41	4839	5978	6832	9394	13379	15656
M60	90		6013	7428	8490	11673	16625	19455
M64	95	46	7233	8935	10212	14041	19998	23402

1 Nm = 0.738 ft.lb. = 8.85 ln.lb. = 0.10 Kgf.m = 10.20 Kgf.cm